



FMB
MASCHINENBAU



BAR LOADING MAGAZINES

AND WORKPIECE UNLOAD SYSTEMS

Made in Germany

IN MOTION FOR YOU

Automation technology for machine tools since 1980

FMB offers automation solutions for the loading and unloading of lathes. FMB's product range includes bar feeders and unloading systems for various lathe types as well as customer-specific handling systems for complex loading and unloading processes up to the integrated measurements technology for quality assurance. With approximately 150 employees FMB produces established standards and customized solutions at the headquarters in Faulbach, Bavaria. It resorts to the experience of over 25,000 sold units and successfully run projects. FMB's know-how is based on

the aforementioned as well as on the high degree of vertical integration which is maintained and expended through the training of our own professionals and the development of our staff. FMB relies on a competent sales team to give individual advice and to help the customers find the perfect solution. The consistent improvement and further development of the products and the pursuit of innovative new developments are part of FMB's mission as well as a competent and efficient customer service.

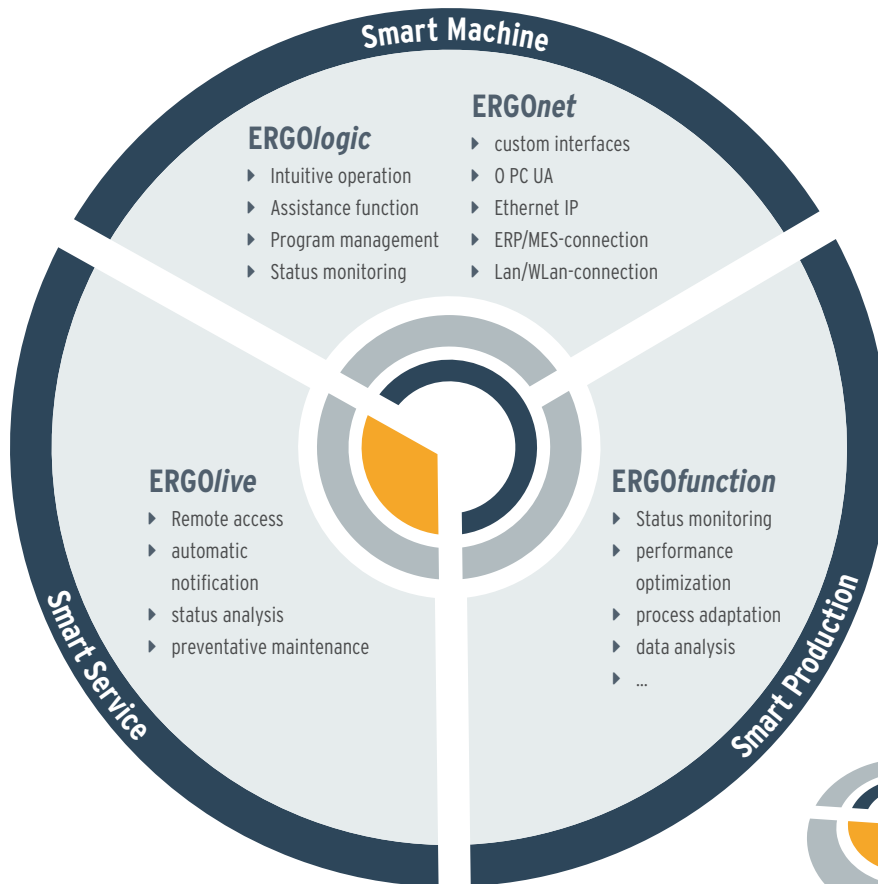


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FMB SMART SOLUTIONS

Just think of everything! With the smart solutions FMB provides a package of innovative tools and technologies which completely supports the handling of the overall system as well as the data transfer

between bar feeder, lathe and higher-level system. Practicable. Modular. Simply clever! Our Smart Solutions are available for the whole FMB product range.



I4.0 READY

Smart Solutions means: ready for the industry 4.0! Thus, FMB is in close contact with all well-known lathe manufacturers to ensure the compatibility when installing our bar feeder for a smooth commissioning and efficient use.

The use of modern control components fulfills all customer requirements resulting from the digital transformation.



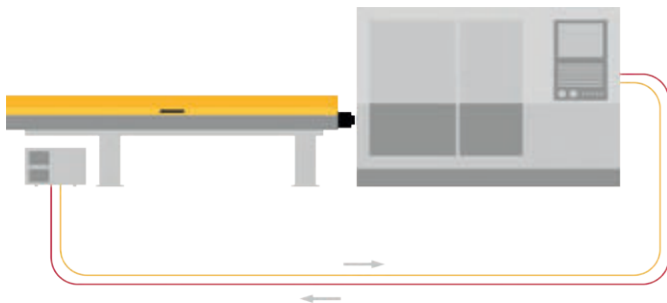


User interface and display as a unit

ERGOlogic

ERGOlogic is the new intuitive user interface by FMB - optimal use in connection with the touch display. Thanks to the clear and consistent design language users immediately find their way around. The general structure, familiar and learned from the most different touch applications on smartphones or tablets, provides for a self-explaining operation and a fast overview. Language-neutral icons complete the user interface.

The big screen diagonal of the 8.4" TFT-color display is optimally used with ERGOlogic. The touch display generally impresses the user with maximum flexibility.



Direct communication with the lathe without interface related losses.

ERGOnet

With ERGOnet FMB developed a communication module which enables the bidirectional data transfer from the bar feeder and lathe, for instance, via ethernet up to integration in higher-level MES- or ERP systems. ERGOnet receives, processes and sends data and signals of both units. This is how different parameters can be switched and used for the optimization of the operation processes on both sides.



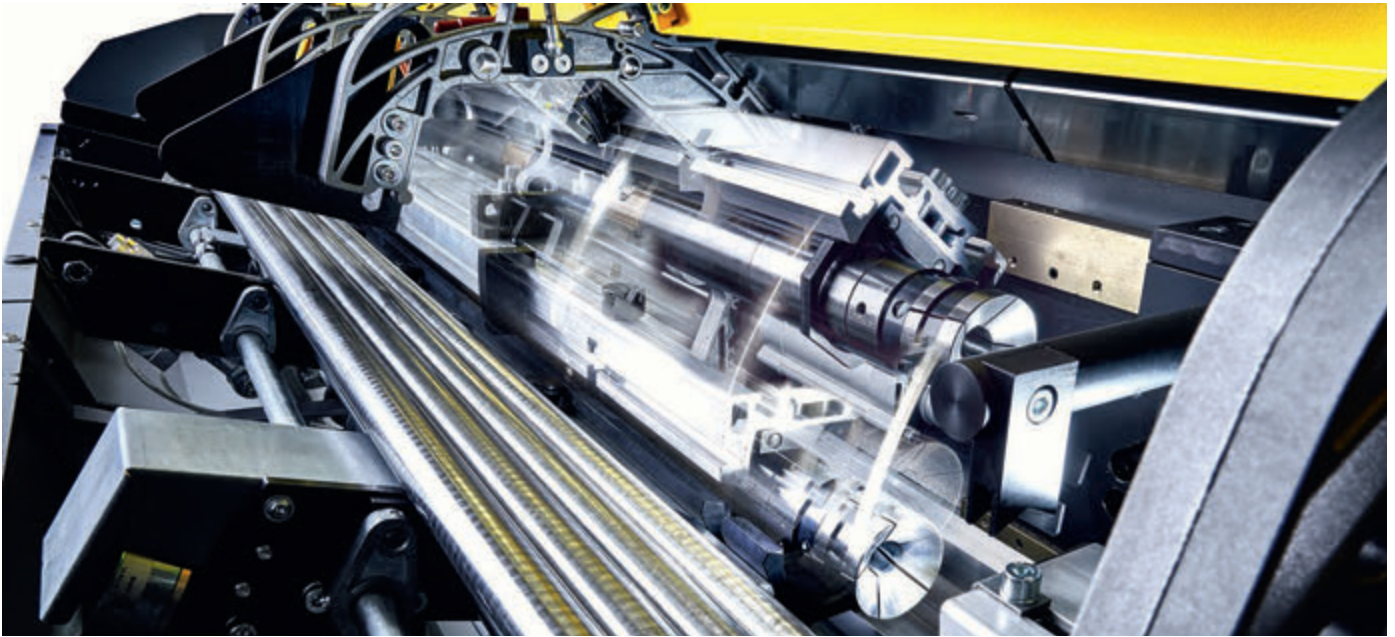
For instance, the bar feeder can inform the lathe about the current bar length. The lathe can in this way optimally use the remnant when manufacturing components with different part lengths. Process parameters of the lathe which are independent from the material bar length, like rotational speed and pusher speed, can be dynamically adapted depending on the bar length. The bar feeder also profits from the flow of information from the lathe. Part length, feed force and feed speed can be adjusted to the corresponding guidelines in this way.

ERGOlive und ERGOfunction

ERGOlive and ERGOfunction complete the FMB Smart Solutions. ERGOlive bundles various service tools about the current state of the units. This means: from remote access via automatic notifications and status analysis up to information for the preventative maintenance.

ERGOfunction, on the other hand, offers concrete support for the process and production improvement, either performance optimization or extensive data analysis.

BAR LOADING MAGAZINES

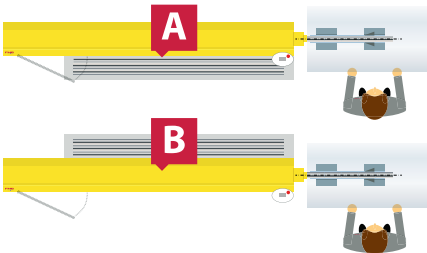


Bar loaders feed semi-finished products in the form of bars with different cross-sections fully automatically to lathes or CNC lathes. There are important distinctions between single-spindle and multi-spindle lathes. FMB offers numerous standard solutions mainly for single-spindle lathes. In addition, FMB can also supply special versions

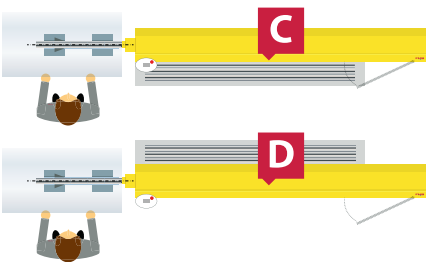
for multi-spindle lathes. Furthermore, FMB also realises individual customer solutions on the basis of tried-and-trusted concepts and many years of experience. These are tailor-made to special requirements and conditions.

Loading possibilities

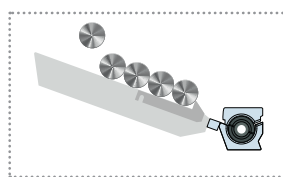
Feeding from left



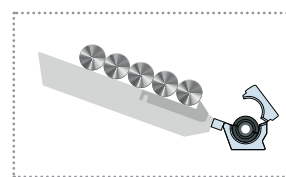
Feeding from right



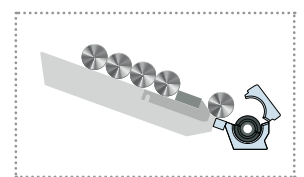
AUTOMATIC FEEDING – HOW BAR LOADERS WORK



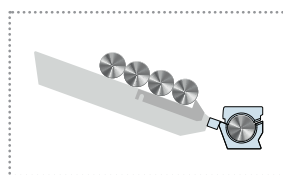
Step 1: Loading
The material bars are set down on the lateral storage system



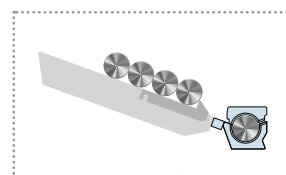
Step 2: Open channel
The cover on the guide channel is opened



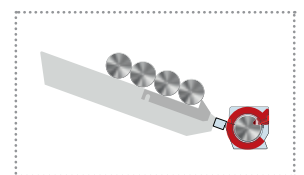
Step 3: Separate
Separate material bars are transferred from the storage system into the guide channel



Step 4: Close channel
The guide channel is closed by the cover and flushed with oil



Step 5: Feeding
The material bar is fed into the lathe spindle by the feed system

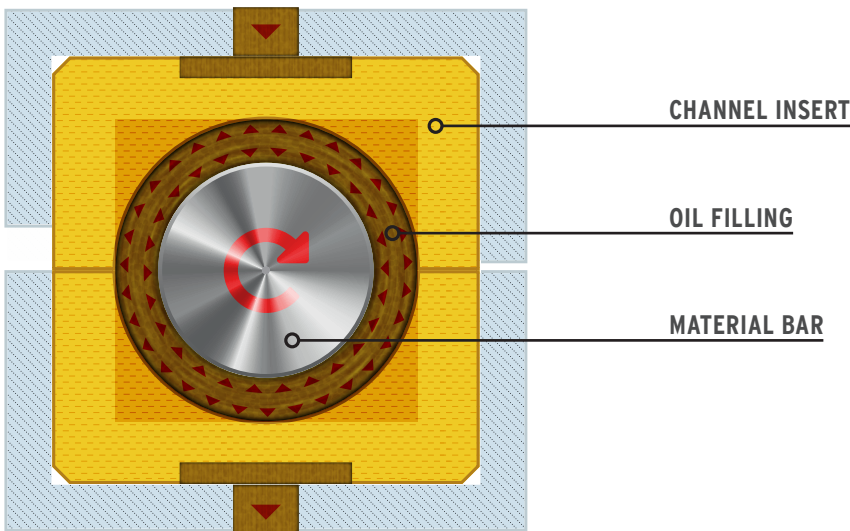


Step 6: Machining
The material bar is guided in the channel during lathing and gradually fed further into the spindle after a part has been completed until the bar has been processed completely

BAR LOADING MAGAZINES WITH HYDRODYNAMIC BAR GUIDANCE

Bar loading magazines with hydrodynamic bar guidance are used in all cases where the material bars to be fed are longer than the spindle length of the lathe. In addition to the staged feed of the material bars, the loading magazine also needs to guide the rotating bars outside the lathe. The 'turbo' principle has proved itself for this task.

The hydrodynamic guidance is suitable for bars with a round, hexagonal or square outer contour, for solid cross-sections as well as for hollow cross-sections. At FMB, all bar loaders of the Classic, Eco and Power-Line are equipped with this innovative guidance feature.



Optimum guidance
Oil-flushed guide channel with hydrodynamic bearing effect

Function:

The guide channel is flushed with oil. The rotating bar generates turbulences. The bar is buoyed up by this and thus avoids contact to the guide channel. Bars with small diameters are guided by an eddy in the centre. In the case of larger bar diameters, the oil film forms a guide for the bar. This has the effect of a hydrodynamic bearing.

Advantages:

- ▶ No friction on the guide channel – less wear
- ▶ Sturdy, well cushioned guiding of the bar – greater process reliability
- ▶ Lower feed forces – saving energy
- ▶ No damage to the bar surface – higher quality for your products

CLASSIC-LINE

ECO-LINE

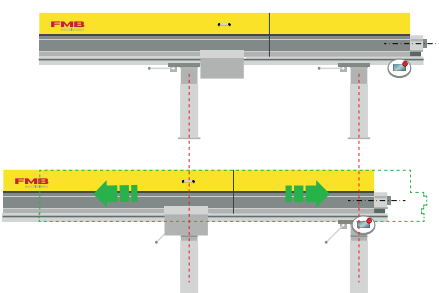
POWER-LINE

USER-FRIENDLY



For good guidance – exchangeable guide channel inserts

- ▶ Fast adaptation of the channel to bar diameter
- ▶ Safe guiding for all bars



Variable gap – optional shifting device

- ▶ Gap of up to 400 mm between lathe and bar loader
- ▶ Optimum access to the lathe for maintenance and service
- ▶ Flexible for fixed and sliding headstock mode
- ▶ Perfect guarantee for a short distance between spindle stock and loading magazine



OPTIMUM MATERIAL BAR GUIDANCE

Protect and guide – optional telescopic tube

- ▶ Bridges the gap between loading magazine and spindle
- ▶ For lathes with moveable spindle stock



For maximum precision – movable spindle stock steady

- ▶ For lathes with large travel distances for the Z-axis
- ▶ With long spindles
- ▶ Minimises free bar length between the guide steady and the collet
- ▶ Reduces vibrations for enhanced production precision and better surface quality



Always a perfect fit – spindle liners as an optional feature

- ▶ Available for numerous types of lathe
- ▶ Adapt spindle opening to the diameter of the guide channel

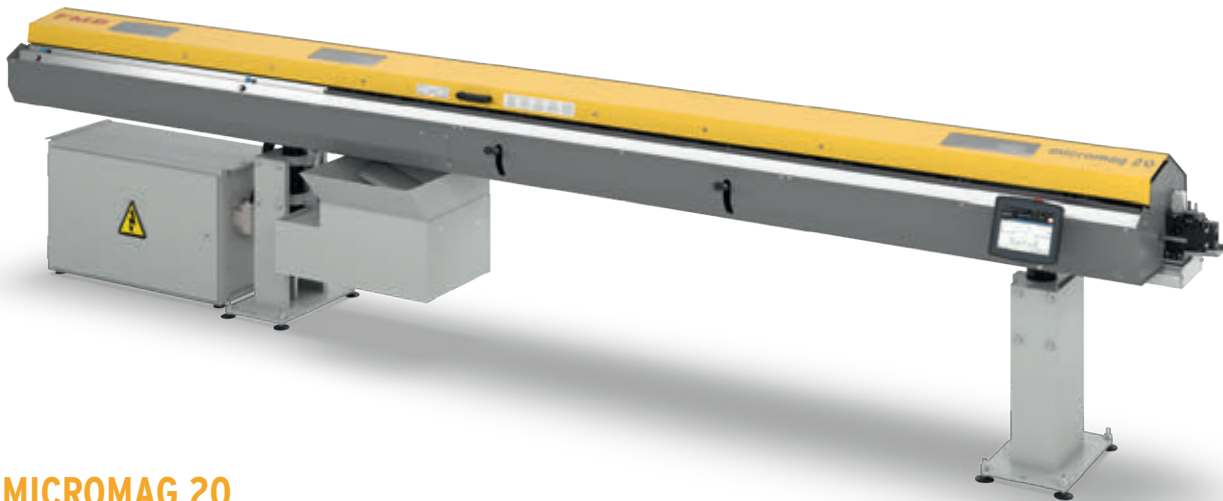


Pilgrim step separation
Safe separating
of small bar diameters

CLASSIC-LINE

The bar loading magazines of the Classic-Line are equipped with proven hydrodynamic bar guidance. They work with a single-stage feed. The pusher does not need to swing inwards, thus minimising the

time required for bar changeover. In addition, the bar loaders of the Classic-Line can reliably load bars with even the smallest of diameters.



MICROMAG 20

Functions and features:

- ▶ Automates sliding headstock lathes with up to 23 mm nominal opening
- ▶ Suitable for smallest bar diameter ranges down to 0.8 mm
- ▶ Reliable separating of even the smallest of bar diameters by swivelling pilgrim step separation on the lateral material storage



MINIMAG 20

Functions and features:

- ▶ For sliding headstock lathes with up to 23 mm nominal opening
- ▶ Processes even the smallest of bar diameters
- ▶ Simple exchanging of the inserts for efficient adaptation of the guide channel to different material diameters

EFFICIENT AND PRACTICAL HANDLING

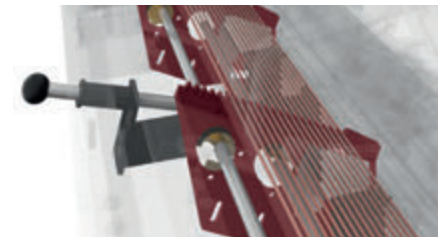
Large stock – bar loading

- ▶ Generous lateral material storage
- ▶ Long-lasting, interruption-free operation guaranteed
- ▶ Reliable feeding independent of the bar diameter



Safe separating – pilgrim step separation

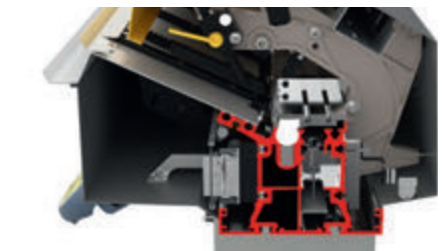
- ▶ Special feature of the micromag 20
- ▶ Integrated in material storage
- ▶ For bars < 4 mm diameter
- ▶ Can easily be swivelled in if necessary



STABLE DESIGN

Solid base – machine support

- ▶ Drawn aluminium profile
- ▶ Warp resistant
- ▶ Cushions well
- ▶ Ensures maximum precision in continuous use



Reliable function – material gripper

- ▶ Stable, robust design
- ▶ Draws bars on and remnant pieces off
- ▶ Safe in continuous operation



GUIDE QUALITY

Variable for changing cross-sections – guide steady

- ▶ Jaw steady for round, square or hexagonal bars
- ▶ Adaptation to the bar diameter by guide elements which are easy to exchange
- ▶ Guides even small bars reliably in the large guide channel



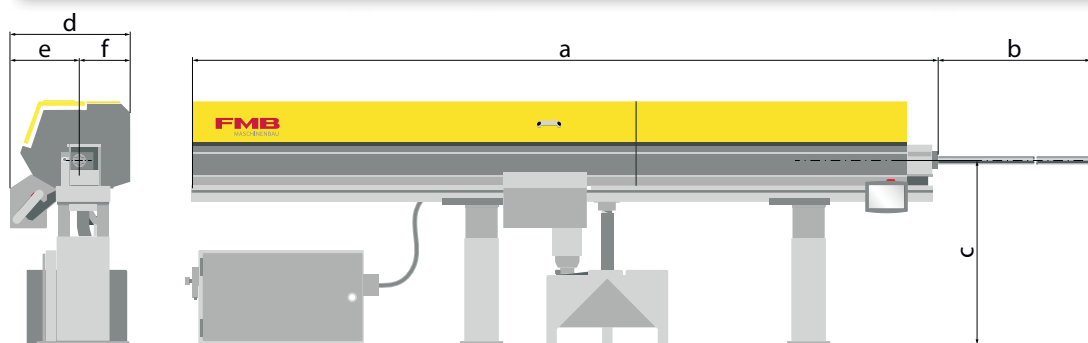
Feed and spindle combined – synchronizing device

- ▶ With moveable spindle stock e.g. in sliding headstock mode
- ▶ Guarantees absolutely synchronous movement of bar feed and spindle stock
- ▶ Maximum process reliability through mechanical coupling



TECHNICAL DATA

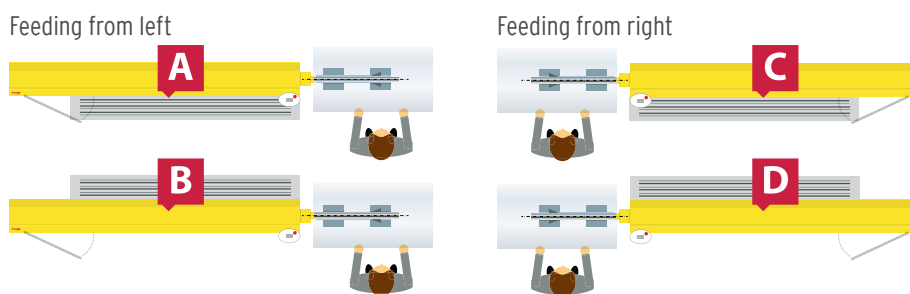
CLASSIC-LINE		MICROMAG 20			MINIMAG 20		
Pusher-Ø (max.)	mm	23			23		
Bar length ¹⁾	mm	1.600	3.200	4.200	1.600	3.200	4.200
Bar-Ø (min. - max.)	mm	0,8 - 23			2 - 23		
Loading capacity	mm	235			235		
Loading capacity	Items	117 with 2 mm/10 with 23 mm ²⁾			117 with 2 mm/10 with 23 mm		
Remnant piece length (max.)	mm	320			420		
Loading time (approx.)	s	-	15 ³⁾	-	-	15	-
Feed speed	mm/s	0 - 750			0 - 750		
Operating voltage (50/60Hz)	V	3x 190 - 480 ⁴⁾			3x 190 - 480 ⁴⁾		
Power requirement	kW	1,5			1,5		
Compressed air connection	MPa (bar)	0,6 (6)			0,6 (6)		
Weight without oil	kg	450	600	800	400	550	650
MACHINE DIMENSIONS							
a	mm	3.415	5.015	6.015	3.415	5.015	6.015
b	mm	1.165			1.165		
c	mm	850 - 1.250			850 - 1.250		
d	mm	687			557		
e	mm	422			292		
f	mm	265			265		



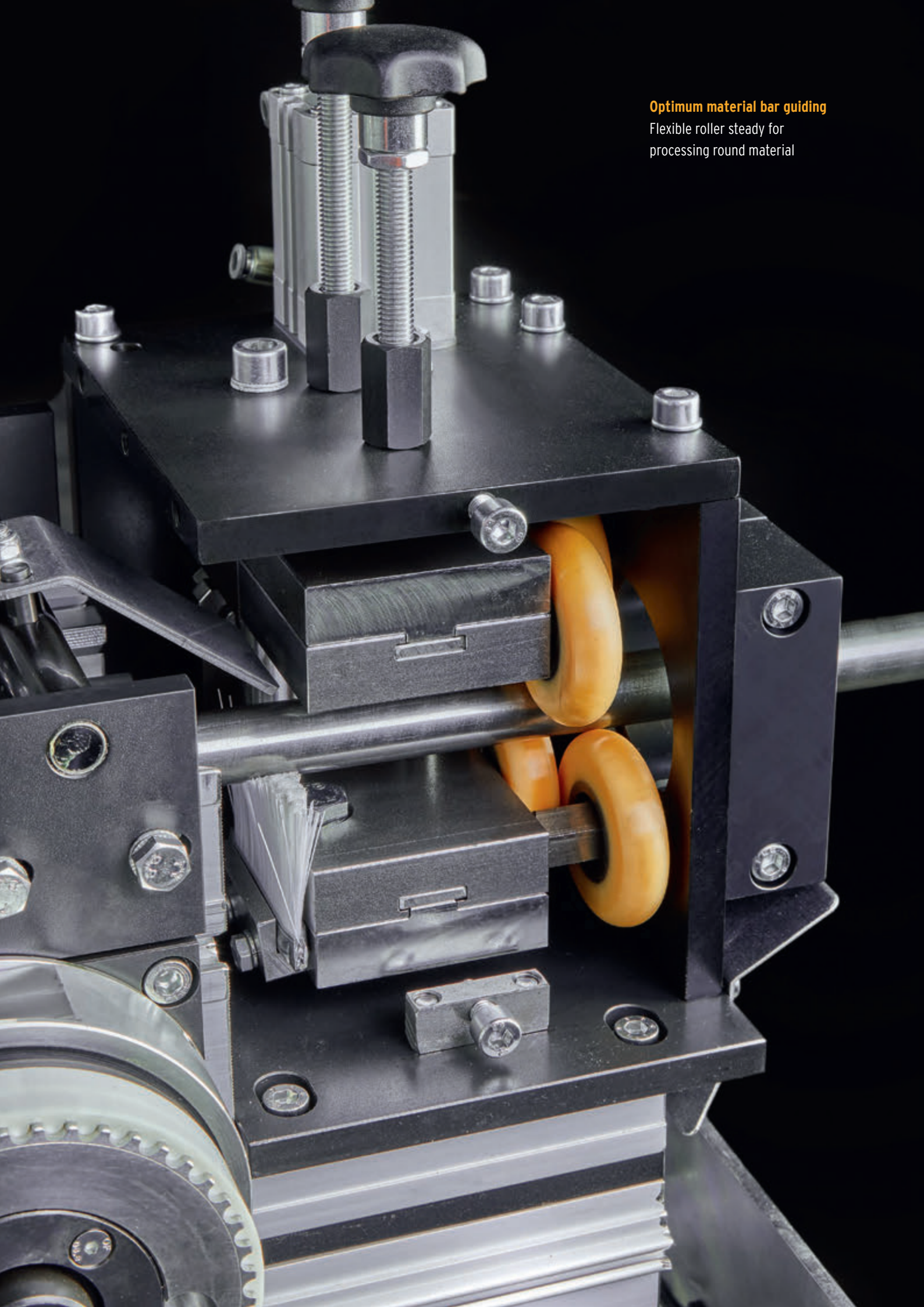
PREFERRED SERIES CAPACITY ADJUSTMENT SETS:					
Capacity adjustment set ⁵⁾	5	7	10	15	23
Round D [mm]	0,8 - 5 ⁶⁾	2 - 7 ⁶⁾	3 - 10 ⁶⁾	8 - 15 ⁶⁾	12 - 23 ⁶⁾
Hexagon AF [mm]	2 - 3	3 - 4	3 - 7	7 - 11	11 - 18
Square AF [mm]	2	2 - 3	3 - 6	6 - 9	9 - 15

1) Special lengths on request 2) 22 items with pilgrim step separation (0.8 - 4 mm) 3) Approx. 3 seconds longer with pilgrim step separation
 4) Is adjusted on delivery according to lathe specification 5) Intermediate sizes on request 6) Maximum dimension can only be machined by turning the end of the bar

Loading possibilities



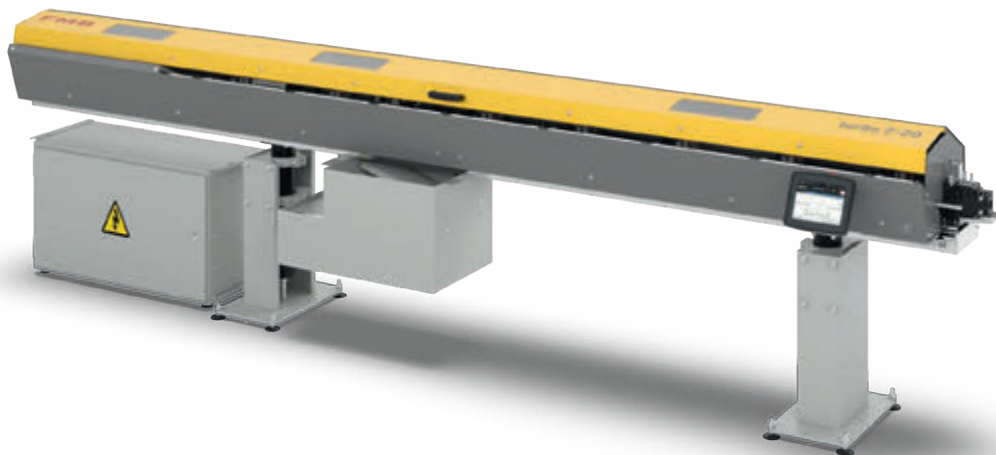
Optimum material bar guiding
Flexible roller steady for
processing round material



ECO-LINE

The bar loaders in the Eco-Line series offer optimum space utilization and efficiency during bar changeover. They work on the principle

of two-stage feed. This makes a very compact design possible by swivelling the pusher in.



TURBO 2-20

Functions and features:

- ▶ For bars from 2 to 23 mm
- ▶ Two-stage feed for compact design and low space requirement
- ▶ Process-reliable with small bar diameters

TURBO 2-20 P

Additional functions and features:

- ▶ with swivelling pilgrim step separation for very small bar diameters
- ▶ when needed easy to swivel in from below
- ▶ flexible for changing bar diameters
- ▶ process reliable separation especially for bars < 4 mm diameter



TURBO 3-26

Functions and features:

- ▶ For bars with 3 to 26 mm diameter
- ▶ Preferred for sliding headstock lathes
- ▶ Particularly robust and stable thanks to the use of the machine base of the turbo 3-36
- ▶ Ideal for feeding bars in the small and medium diameter range



TURBO 3-36

Functions and features:

- ▶ For bars from 3 to 38 mm diameter
- ▶ Automates fixed and sliding headstock lathes up to 38 mm nominal opening
- ▶ Reliable even for small bar diameters
- ▶ Mature, tried-and-trusted design

SIMPLE AND CONVENIENT HANDLING

Independent for a long time – bar loading

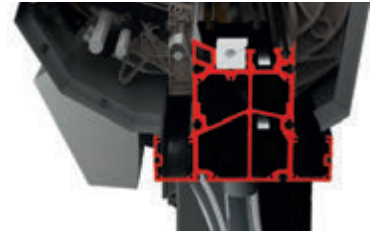
- ▶ Generously dimensioned lateral material storage
- ▶ Angle of inclination infinitely adjustable (turbo 3-26/3-36)
- ▶ Flexible and process-reliable, no matter the bar diameter



STABLE DESIGN

Basis for precision – machine support

- ▶ Warp resistant, drawn aluminium profile
- ▶ Carries all the guide and drive components



Reliable handling – material gripper

- ▶ Stable gripper design
- ▶ Draws bars on and remnant pieces off safely



OPTIMUM MATERIAL BAR GUIDANCE

For varying cross-sections – jaw steady turbo 2-20

- ▶ Guide jaws simple to replace for adaptation to different bar diameters
- ▶ Standard guide for round, square and hexagon-shaped bars
- ▶ Long guide elements for the optimum guiding of even small bar diameters



Adjustable rollers – guide steady turbo 3-26/36

- ▶ Rollers can be flexibly adjusted to the bar diameter
- ▶ Additional guide of the pusher with rollers can be selected
- ▶ Roller units can be replaced quickly and easily by guide jaws when square and hexagon cross-sections are being processed



Synchronized – synchronizing device

- ▶ For lathes with moveable spindle stock (e.g. in sliding headstock mode)
- ▶ Guarantees that the bar feed follows the spindle stock movement synchronously
- ▶ Maximum precision and reliable function thanks to mechanical coupling



TURBO 3-36 HD

The combination between proven FMB bar feeder technology and energy efficient high-pressure technology from SF-Systeme Büchele.

A process reliable material feed with efficient cooling of the tools and the targeted flushing away of chips in a space-saving unit.



Integrated high pressure technology by:

Büchele
SF-Systeme

Functions and characteristics:

- ▶ is equivalent to a turbo 3-36
- ▶ integrated high-pressure coolant system SFB-310 eco by SF-Systeme Büchele
- ▶ ensures efficient cooling of the tools and targeted flushing away of chips
- ▶ small space requirement through optimal use of space below the bar feeder



HIGH PRESSURE COOLANT SYSTEM

Optimal production

- ▶ better cooling and lubrication on the tool blade
- ▶ early breaking and automatic flushing away of stripped, tangled and coiled chips
- ▶ according to the choice of the pump with 100 bar (28 l/min) or 150 bar (24 l/min)
- ▶ freely programmable supply of up to 8 nozzles/tools
- ▶ generous 200l tank as well as 40um replaceable filter



TANK AND PUMP MODULE

User friendly handling

- ▶ removable tank and pump module
- ▶ good accessibility for cleaning and maintenance work
- ▶ small space requirement through optimal use of space below the bar feeder



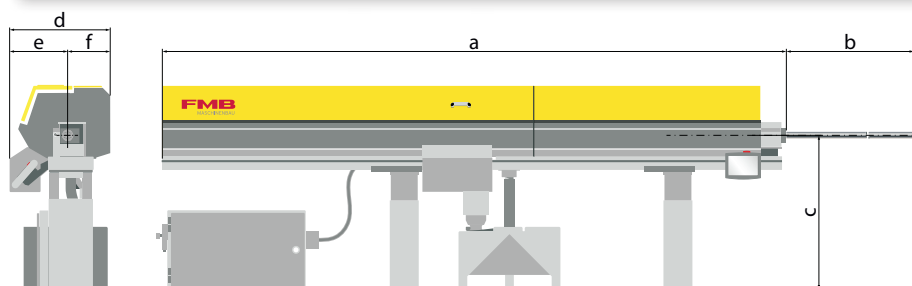
STORAGE SPACE

High ergonomics

- ▶ Integrated storage space
- ▶ for interchangeable parts like inserts, pusher and collets

TECHNICAL DATA

ECO-LINE		TURBO 2-20 / P			TURBO 3-26 / 3-36 / 3-36 HD				
Pusher-Ø (max.)	mm	23			26/38				
Bar length ¹⁾	mm	2.200	3.200	4.200	2.200	3.200	4.200	6.200	
Bar-Ø (min. - max.)	mm	2 - 23			3 - 26/38				
Loading capacity	mm	235 ²⁾			230				
Loading capacity	Items.	117 with 2 mm/10 with 23 mm ²⁾			76 with 3 mm/8 with 26 mm/6 with 38 mm				
Remnant piece length (max.)	mm	420			450				
Loading time (approx.)	s	-	21 ³⁾	-	-	20	-	-	
Feed speed	mm/s	0 - 750			0 - 1.000				
Operating voltage (50/60Hz)	V	3x 190 - 480 ⁴⁾			3x 190 - 480 ⁴⁾				
Power requirement	kW	1,5			2				
Compressed air connection	Mpa (bar)	0,6 (6)			0,6 (6)				
Weight without oil	kg	450	550	650	450/550	650/750	900/1.000	1.200/1.500	
MACHINE DIMENSIONS	a	mm	3.215	4.215	5.215	3.285	4.285	5.285	7.285
	b	mm	1.165			1.278			
	c	mm	850 - 1.250			814 - 1.494			
	d	mm	557			701			
	e	mm	292 (P 422)			429			
	f	mm	265			272			



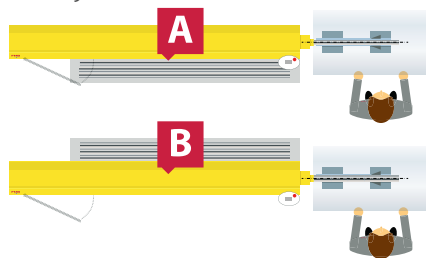
PREFERRED SERIES CAPACITY ADJUSTMENT SETS:

Capacity adjustment set ⁵⁾	7	10	15	23	26	32	38
Round D [mm]	2 - 7 ⁶⁾	3 - 10 ⁶⁾	8 - 15 ⁶⁾	12 - 23 ⁶⁾	13 - 26 ⁶⁾	23 - 32 ⁶⁾	28 - 38 ⁶⁾
Hexagon AF [mm]	3 - 4	3 - 7	7 - 11	11 - 18	11 - 21	20 - 26	24 - 31
Square AF [mm]	2 - 3	3 - 6	6 - 9	9 - 15	9 - 17	16 - 21	20 - 25
turbo 2-20 / P	✓	✓	✓	✓	✗	✗	✗
turbo 3-26 / 3-36	✗	✓	✓	✗	✓	✓	✓

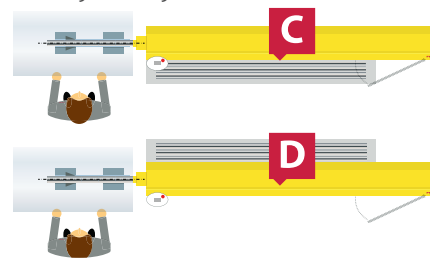
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 4) Is adjusted on delivery according to lathe specification 5) Intermediate sizes on request 6) Maximum dimension can only be machined by turning the end of the bar

Loading possibilities

Feeding from left



Feeding from right



TURBO RS 3-38

The **turbo RS 3-38** guides material bars seamlessly right up to the lathe's spindle with a movable guide module. The bar feeder operates on the two-step feed principle, known from the turbo-series. By pivoting the pusher, this allows for a very compact and thus space-saving

design. Its working area are sliding headstock lathes with a nominal diameter up to 38 mm which are intended for the use of small and average diameter ranges.



Functions and characteristics:

- ▶ optimal material bar guidance right up to the lathe's spindle
- ▶ great performance during the turning process through the highest guidance quality with minimal vibration and noise
- ▶ automatic detection of the lathe's operating mode (fixed/sliding headstock turning)
- ▶ no retrofitting work on the bar feeder necessary for a simplified commissioning

RS: The extendable guide channel

Video >>

For every turning process the guide principle "RS" ensures a continuously oil flooded guidance of the material bar right up to the spindle.



GUIDE CHANNEL

Moveable and seamless

- ▶ The guide channel is directly connected to the lathe's spindle through a movable guide module
- ▶ continuously oil flooded guide channel up to the spindle of the lathe
- ▶ seamless guidance of the material bar



STEADY REST

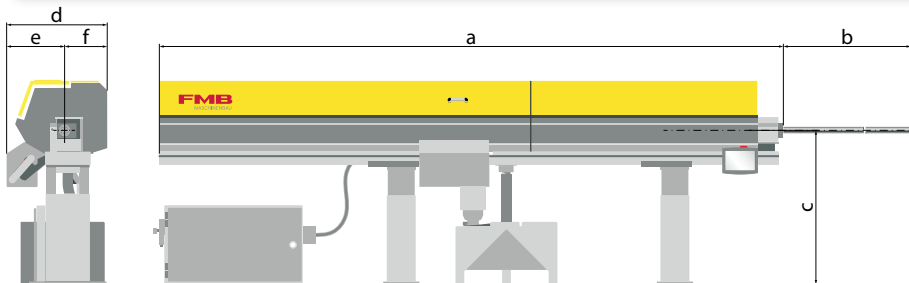
Optimal connection

- ▶ is connected to the lathe's spindle
- ▶ guidance of the material bar is supported as much as possible

TECHNISCHE DATEN

ECO-LINE		TURBO RS 3-38				
Pusher-Ø (max.)	mm	26/38				
Bar length ¹⁾	mm	2.200	3.200	4.200	6.200	
Bar-Ø (min. - max.)	mm	3 - 26/38				
Loading capacity	mm	230				
Loading capacity	Items.	76 with 3 mm/8 with 26 mm/6 with 38 mm				
Remnant piece length (max.)	mm	450				
Loading time (approx.)	s	-	20	-	-	
Feed speed	mm/s	0 - 1.000				
Operating voltage (50/60Hz)	V	3x 190 - 480 ⁴⁾				
Power requirement	kW	2				
Compressed air connection	Mpa (bar)	0,6 (6)				
Weight without oil	kg	450/550	650/750	900/1.000	1.200/1.500	
MACHINE DIMENSIONS	a*	mm	3.295	4.295	5.295	7.295
	b*	mm	1.278			
	c	mm	814 - 1.494			
	d	mm	701			
	e	mm	429			
	f	mm	272			

*a & b
Dimensions for stroke of 400 mm;
with stroke of 600 mm the values
are increased by 200 mm



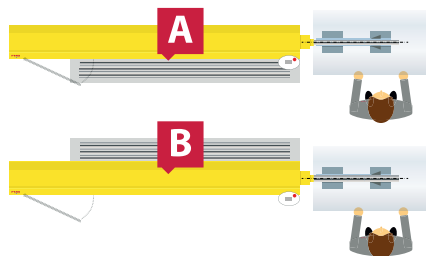
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Round D [mm]	2 - 7 ⁶⁾	3 - 10 ⁶⁾	8 - 15 ⁶⁾	12 - 23 ⁶⁾	13 - 26 ⁶⁾	23 - 32 ⁶⁾	28 - 38 ⁶⁾
Hexagon AF [mm]	3 - 4	3 - 7	7 - 11	11 - 18	11 - 21	20 - 26	24 - 31
Square AF [mm]	2 - 3	3 - 6	6 - 9	9 - 15	9 - 17	16 - 21	20 - 25
turbo 2-20 / P	✓	✓	✓	✓	✗	✗	✗
turbo 3-26 / 3-36	✗	✓	✓	✗	✓	✓	✓

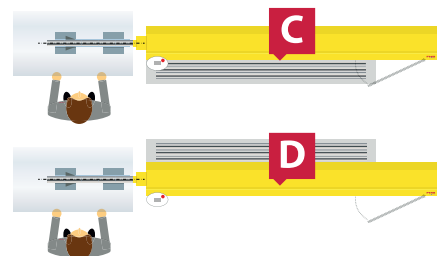
1) Special lengths on request 2) 21 pieces with pilgrim step separation (0.8 - 4 mm) 3) with pilgrim step separation ca. 4 seconds longer
4) Is adjusted on delivery according to lathe specifications 5) Intermediate sizes on request 6) Maximum dimension only processable by turning of the bar end

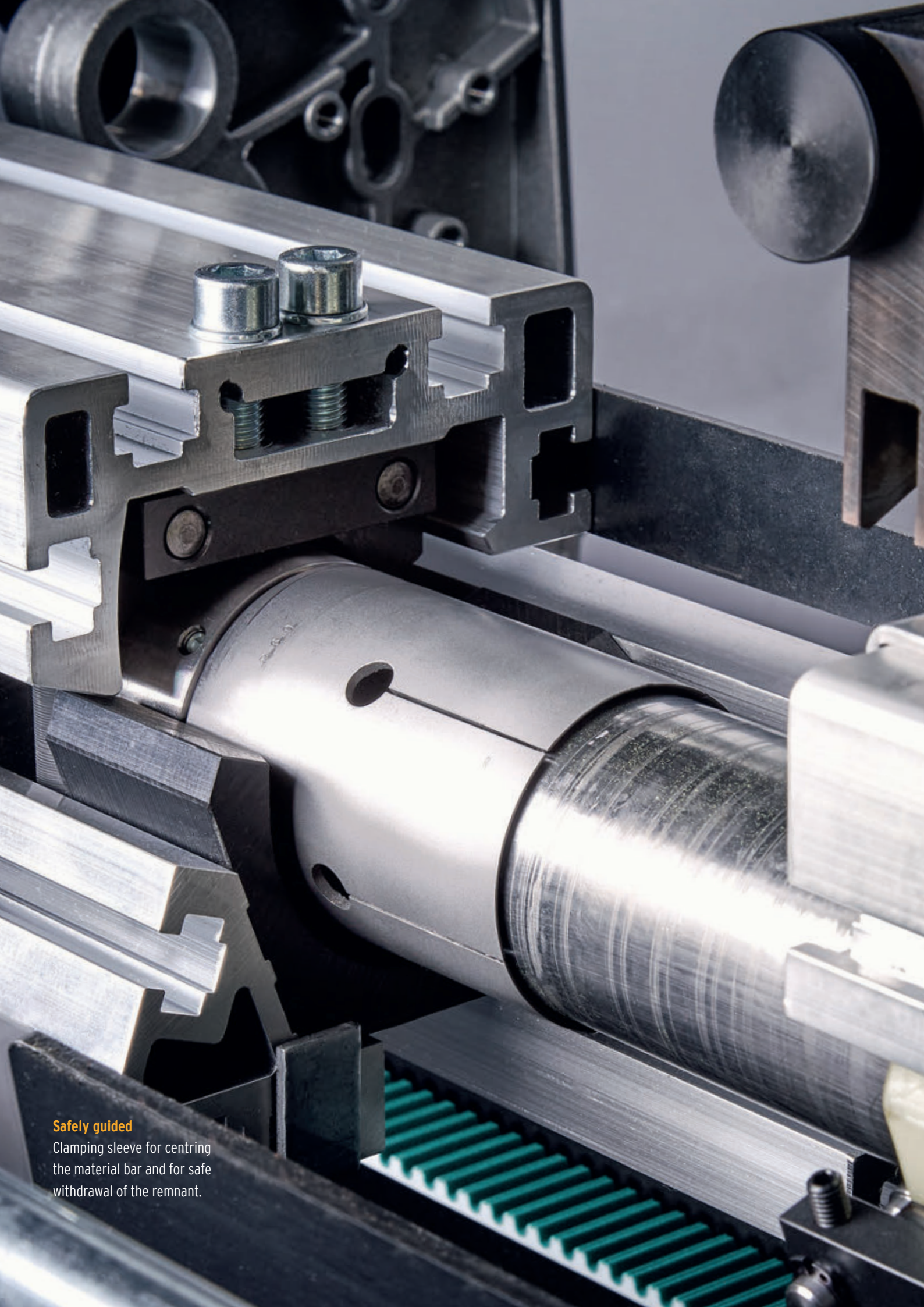
Loading possibilities

Feeding from left



Feeding from right





Safely guided

Clamping sleeve for centring the material bar and for safe withdrawal of the remnant.

POWER-LINE

The bar loaders of the Power-Line series are set up extremely compactly and with a small footprint. The two-stage feed with swivelling pusher contributes to this. The solid machine bed made of grey cast

iron provides maximum stability so that large, heavy bars can also be separated and fed precisely and reliably. The Power-Line bar loaders are suitable for bars with a diameter between 5 and 100 mm.



TURBO 5-65

Functions and features:

- ▶ For single-spindle machines up to 65 mm nominal opening
- ▶ Preferred for larger bar diameters from 5 to 65 mm
- ▶ Reliable even for the occasional processing of smaller bar diameters
- ▶ Variant **turbo 5-65 V** with automatically adjustable channel segments is especially flexible, efficient and economical when bar diameters are changed frequently (see p. 25)



TURBO 8-80

Functions and features:

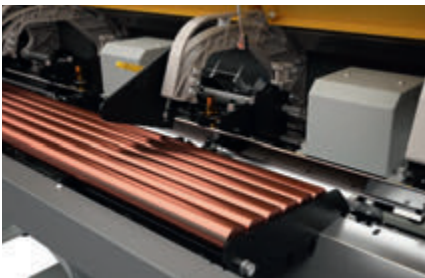
- ▶ For single-spindle lathes up to 80 mm nominal opening
- ▶ Preferred for larger bar diameters in the working area from 8 to 80 mm
- ▶ Economical even when smaller bar diameters are processed occasionally



TURBO 20-100

Functions and features:

- ▶ For single-spindle lathes up to 100 mm nominal opening
- ▶ Preferred for continuous use with large bar diameters in the working area 20 to 100 mm
- ▶ Efficient even when small bar diameters are processed occasionally
- ▶ Variant **turbo 20-100 V** with automatically adjustable channel segments is especially flexible, efficient and economical when bar diameters are changed frequently (see p. 22)



FOCUSED ON PRODUCTIVITY

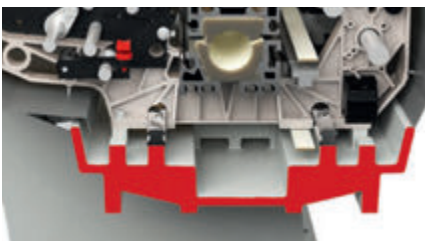
Work for a long time without interruption – bar loading

- ▶ Generously sized material storage
- ▶ Adjustable angle of inclination especially for multi-edge bars
- ▶ Reliable separating of different bar diameters

STABLE DESIGN

Basis for precision – machine support

- ▶ Bed made of grey cast iron
- ▶ Sturdy and twist-resistant
- ▶ Secures maximum guide accuracy
- ▶ Guarantees optimum cushioning



Everything firmly in grip – material gripper

- ▶ Particularly sturdy design
- ▶ Safe drawing onto the clamping sleeve even with heavy bars
- ▶ Reliable removal of the remnants



MAXIMUM GUIDE QUALITY

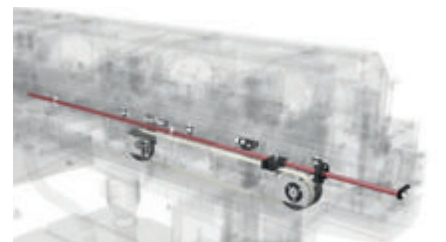
Flexible for every diameter – roller steady

- ▶ Roller guide can be adjusted infinitely to the bar diameter
- ▶ Additional support of the pushers with rollers can be selected
- ▶ Can be replaced quickly and easily by guide jaws when square and hexagon bars are to be machined



Follows exactly – synchronizing device (turbo 5-65)

- ▶ Optimum bar guidance on lathes with moveable spindle stock, in sliding headstock mode, for example
- ▶ Guarantees absolutely synchronous movement of bar feed and spindle stock
- ▶ Extremely process reliable through mechanical coupling



Precise clamping – pusher holding-down device function (turbo 5-65)

- ▶ Optional holding-down device for the pusher with pneumatically actuated prisms
- ▶ Prevents the pushers canting and tipping during follow-up and with the collet opened
- ▶ Prevents the pusher being clamped in the collet at an angle
- ▶ Additional stabilisation for the pusher during lathing
- ▶ Advantage particularly for lathes with fixed lathe



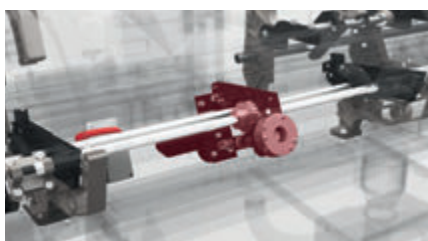
FLEXIBLE FOR FREQUENTLY CHANGING BAR DIAMETERS VARIANT V

The model variants **turbo 5-65 V** and **turbo 20-100 V** provide an optimum solution for increased production efficiency wherever small batches and frequently changing bar diameters are involved. The V variant has moveable guiding segments that are automatically set to the required material bar diameter, thus preventing the need for refitting the guide channel inserts or changing the pusher over wide diameter ranges.



Fast refitting – adjustable guide channel

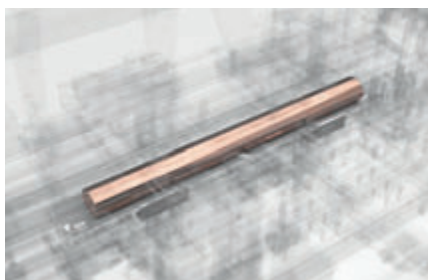
- ▶ Automatic diameter setting of the guiding segments in the channel through input at the control panel
- ▶ Flexible work over a wide diameter range without manual changing of the guide channel inserts and the pusher
- ▶ Advantages of the hydrodynamic bearing effect in the closed channel are retained
- ▶ Higher productivity due to fewer non-productive times



Flexible for every diameter – material separation

- ▶ Automatic positioning stops of the separation system
- ▶ Reliable, fast conversion to changing bar diameters through input at the control panel

SAFE GUIDANCE FOR SHORT BARS WITH THE VARIANT TURBO 20-100 V

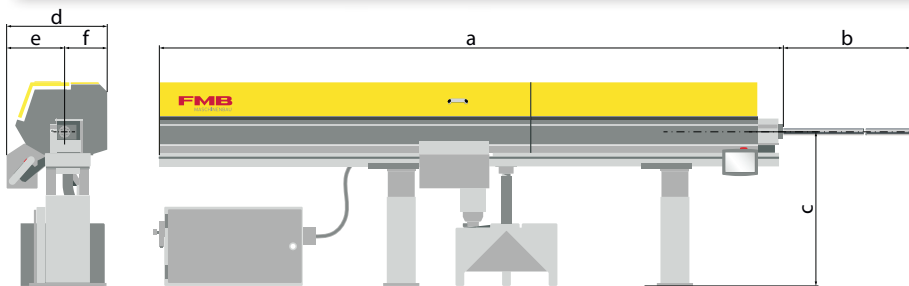


Sections under control – short loading function (turbo 20-100)

- ▶ For bars from 850 to 1250 mm in length
- ▶ Direct guiding in the lathe spindle
- ▶ Guide must be adapted to the bar diameter by means of spindle liners
- ▶ Precise machining of even large diameters at high speeds

TECHNICAL DATA

POWER-LINE		TURBO 5-65 / V				TURBO 8-80			
Pusher-Ø (max.)	mm	65				80			
Bar length ¹⁾	mm	2.200 ²⁾	3.200	4.200	6.200 ²⁾	3.200	4.200	6.200 ²⁾	
Bar-Ø (min.-max.)	mm	5 - 65				8 - 80			
Loading capacity	mm	240				280			
Loading capacity	Items	48 with 5 mm/4 with 65 mm				35 with 8 mm/4 with 80 mm			
Remnant piece length (max.)	mm	530				580			
Loading time (approx.)	s	-	23	-	-	23	-	-	
Feed speed	mm/s	0 - 1.000				0 - 1.000			
Operating voltage (50/60Hz)	V	3x 190 - 480 ³⁾				3x 190 - 480 ³⁾			
Power requirement	kW	2,5				2,5			
Compressed air connection	Mpa (bar)	0,6 (6)				0,6 (6)			
Weight without oil	kg	1.500	1.800	2.300	3.000	2.800	3.300	4.300	
MACHINE DIMENSIONS	a	mm	3.416	4.416	5.416	7.416	4.698	5.698	7.398
	b	mm	1.390				1.375		
	c	mm	790 - 1.470				870 - 1.400		
	d	mm	885				915		
	e	mm	540				590		
	f	mm	345				325		



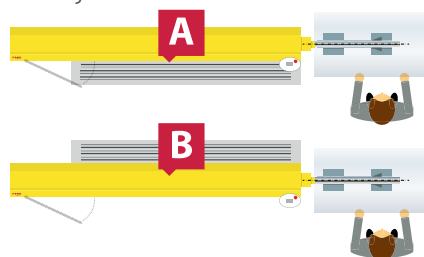
PREFERRED SERIES CAPACITY ADJUSTMENT SETS:

Capacity adjustment set ⁴⁾	10	15	25	36	42	50	65	80
Round D [mm]	5 - 10 ⁵⁾	8 - 15 ⁵⁾	13 - 25 ⁵⁾	23 - 36 ⁵⁾	30 - 42 ⁵⁾	35 - 50 ⁵⁾	45 - 65 ⁵⁾	60 - 80 ⁵⁾
Hexagon AF [mm]	4 - 7	7 - 11	11 - 20	20 - 30	26 - 31	30 - 42	39 - 55	42 - 67
Square AF [mm]	4 - 6	6 - 9	9 - 16	16 - 24	21 - 25	25 - 34	28 - 45	52 - 55
turbo 5-65	✓	✓	✓	✓	✓	✓	✓	✗
turbo 8-80	✗	✓	✓	✓	✓	✓	✓	✓

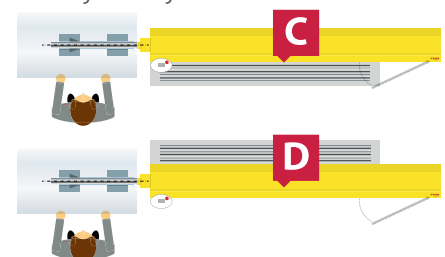
1) Special lengths on request 2) Not available as XT or V variant 3) Is adjusted on delivery according to lathe specifications 4) Intermediate sizes on request 5) Maximum dimension can only be machined by turning the end of the bar

Loading possibilities

Feeding from left

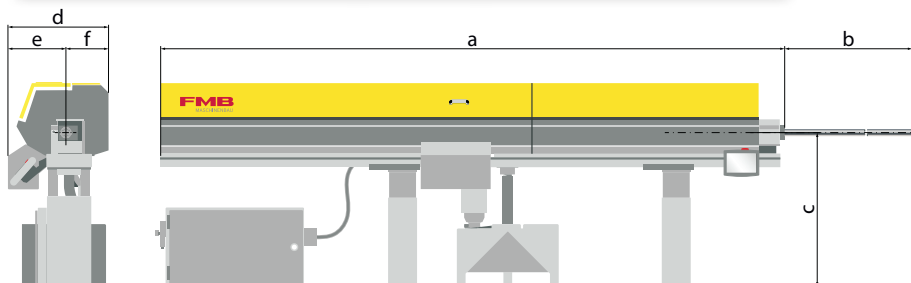


Feeding from right



TECHNICAL DATA

POWER-LINE		TURBO 20-100 / V	
Pusher-Ø (max.)	mm	105	
Bar length ¹⁾	mm	3.200	4.200
Bar-Ø (min.-max.)	mm	20 - 105	
Loading capacity	mm	280	
Loading capacity	Items	13 with 20 mm/3 with 100 mm	
Remnant piece length (max.)	mm	580	
Loading time (approx.)	s	25	-
Feed speed	mm/s	0 - 1.000	
Operating voltage (50/60Hz)	V	3x 190 - 480 ²⁾	
Power requirement	kW	3,5	
Compressed air connection	Mpa (bar)	0,6 (6)	
Weight without oil	kg	2.700	3.150
MACHINE DIMENSIONS			
a	mm	4.687	5.687
b	mm	1.450	
c	mm	880 - 1.560	
d	mm	980	
e	mm	655	
f	mm	325	

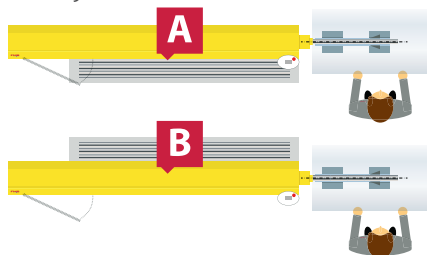


PREFERRED SERIES CAPACITY ADJUSTMENT SETS:						
Capacity adjustment set ³⁾	25	42	50	65	80	105
Round D [mm]	13 - 25 ⁴⁾	30 - 42 ⁴⁾	35 - 50 ⁴⁾	45 - 65 ⁴⁾	60 - 80 ⁴⁾	70 - 105 ⁴⁾
Hexagon AF [mm]	11 - 20	26 - 31	30 - 42	39 - 55	42 - 67	61 - 84
Square AF [mm]	9 - 16	21 - 25	25 - 34	28 - 45	52 - 55	50 - 68
turbo 20-100	✓	✓	✓	✓	✓	✓

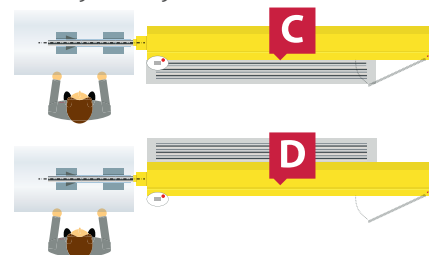
1) Special lengths on request 2) Is adjusted on delivery according to lathe specifications 3) Intermediate sizes on request 4) Maximum dimension can only be machined by turning the end of the bar

Loading possibilities

Feeding from left

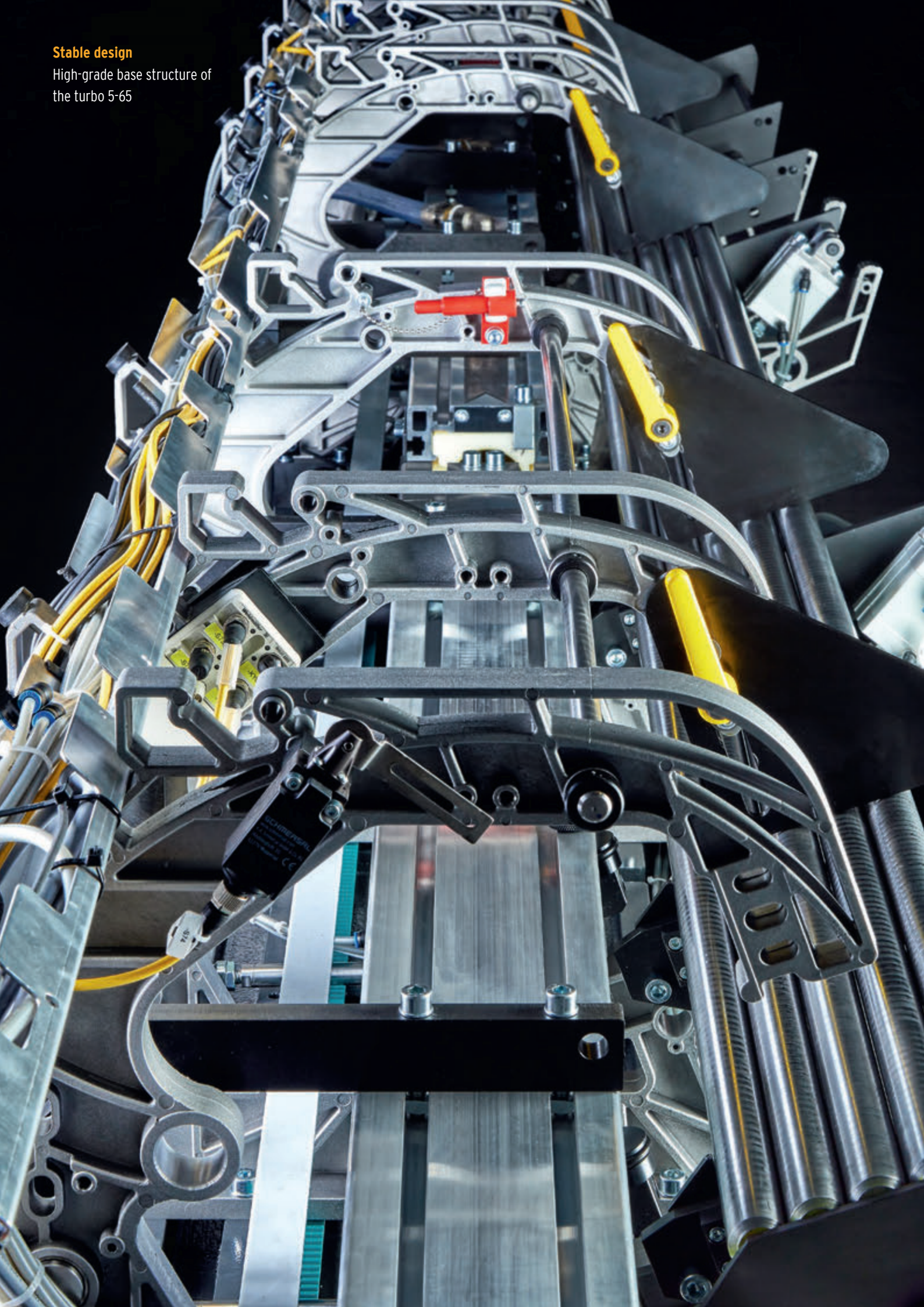


Feeding from right



Stable design

High-grade base structure of the turbo 5-65





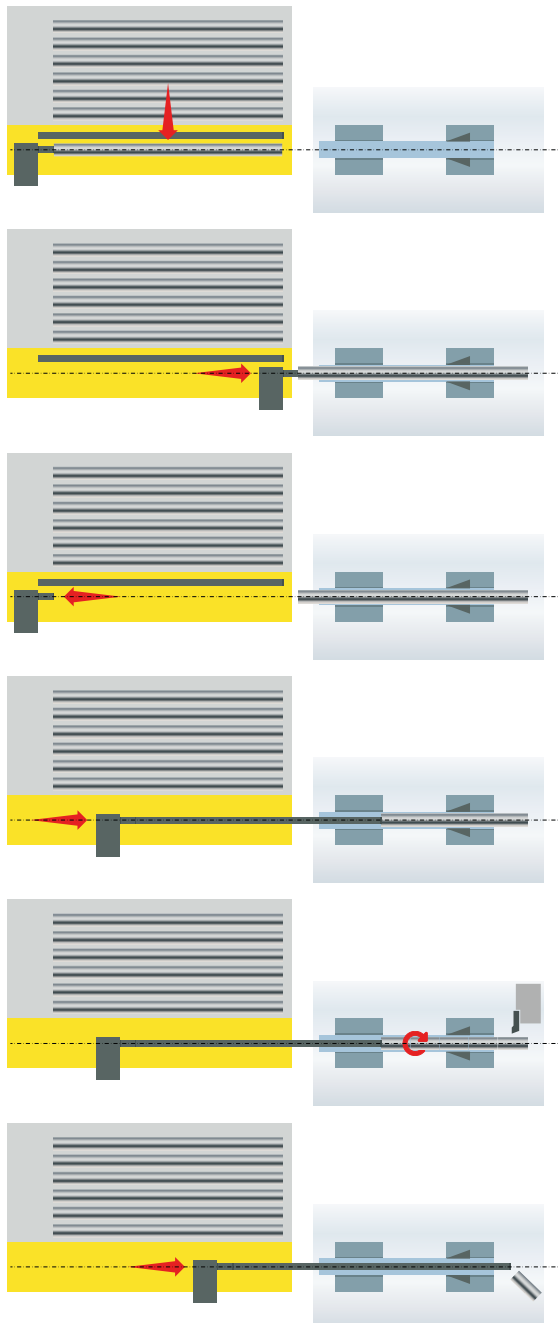
Flexible material bar guidance
Automatically adjustable V-channel
on SL 80 V

BAR LOADING MAGAZINES FOR SHORT BARS

Short bar loaders of the SL series stock the material bars and feed them into the lathe spindle. Because if lathes work with bars with a maximum length corresponding to the spindle passage, the bar loading magazine no longer has a guide function. The open V-channel serves as a guide, since the sturdy, exact guiding of the rotating bar is not required. This method permits feeding of round and profiled solid

bars made of metal, NF metals as well as thermoplastic and thermosetting materials. Matching spindle liners are required for guiding the material bars (accessories from FMB). The short bar loaders from FMB are ideal for the automation of single-spindle lathes for the flexible small batch production of precision parts, even with larger bar diameters.

HOW THEY WORK



The lateral material storage of the bar loader stocks short bars made of steel, NF metals or plastics, one bar is separated

The separated material bar is fed into the lathe clamping device by the lathe spindle

The bar feed moves back and the pusher changes from the waiting position to the feed position behind the material bar

The material bar is fed to the first machining position by the pusher

The lathe produces workpieces in the fixed headstock mode, the material bar is gradually fed until it has been worked completely

The pusher of the bar loader pushes the remnant out through the lathe clamping device – the entire cycle starts again

SL-LINE

Short bar loaders of the SL-line impress with their modern design and numerous innovative solution details in order to be able to always offer the ideal solution for the numerous different requirements with the feeding of bar sections. They are designed modularly and differ in the pusher lengths and material storages. Depending on the version, bar diameters of up to 80 respectively 110 mm can be selected.

SL 80 V
SL 110 V



STORAGE SYSTEMS



RAMP

- ▶ flexible, process reliable and independent of the bar diameter
- ▶ generously dimensioned lateral material storage
- ▶ angle of inclination infinitely adjustable
- ▶ loading capacity mm: 560mm (SL 80 V and SL 100 V)
- ▶ loading capacity pieces: 93 with 6mm / 7 with 80mm (SL 80 V), 56 with 10mm / 5 with 110mm (SL 110 V)



COMPACT

- ▶ optimal for the production of very small series with frequently changing material diameters or profile shapes
- ▶ short lateral material storage for storing individual bars
- ▶ compact design with small footprint
- ▶ loading capacity mm: 140mm (SL 80 V and SL 110 V)
- ▶ loading capacity pieces: 23 with 6mm / 1 with 80mm (SL 80 V), 14 with 10mm / 1 with 110mm (SL 110 V)



LIFT

- ▶ ergonomic loading, especially when heavy bar material with a diameter of > 50 mm is frequently processed
- ▶ loading height remains in the area of approx. 500 mm to 700 mm independent from the shaft height of the lathe
- ▶ generously dimensioned material storage with inclination adjustment
- ▶ loading capacity mm: 585 mm (SL 80 V and SL 110 V)
- ▶ loading capacity pieces: 97 with 6mm / 7 with 80mm (SL 80V), 58 with 10mm / 5 with 110 mm (SL 110 V)



BUNDLE LOADER

- ▶ integrated bundle loader for material bars with a loading capacity of 1,000kg
- ▶ compact, space-saving design
- ▶ material bars can be inserted as a complete bundle

VARIABLE AND FULLY AUTOMATIC

Efficient feeding - "V-channel"

- ▶ servo-electric adjustment of the "V-channel geometry" for adaption to the selected diameter or profile shape
- ▶ continuous "V-channel" for the efficient feeding of short bar sections
- ▶ free choice of bar center, also for off center feeding and for the precise angular feeding of profile material
- ▶ small footprint due to integrated longitudinal shifting system



HIGH PRODUCTIVITY

Precise and quiet – drive concept

- ▶ All axes with servo-electric drives for quiet running, high positioning accuracy
- ▶ Short bar changeover times thanks to optimised movement processes and the use of highly dynamic drives
- ▶ High energy efficiency thanks to the use of fully electric drives and low-friction linear guides
- ▶ Reloading possibility for material bars even during the production process thanks to safe switch-off of critical movements



SHORT SET-UP TIMES

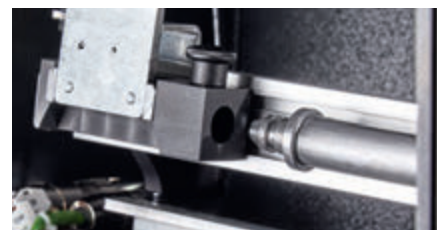
Good accessibility – displacement system

- ▶ Fast accessibility to the end of the spindle thanks to longitudinal displacement system integrated in the machine bed
- ▶ Small footprint, since only the upper section of the loading magazine is displaced
- ▶ Additional lateral displacement of the loading magazine using a rail system integrated in the machine base available as an option



Simple retooling – pusher quick-change system

- ▶ Simple replacement of the pusher through the quick-change system
- ▶ Good accessibility thanks to wide opening of the machine panelling
- ▶ Integrated rack on the machine stand for fast access to the pushers available

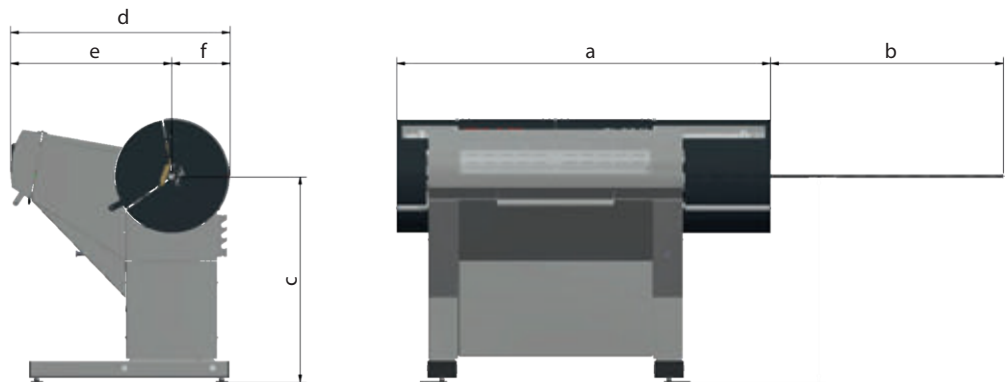


TECHNICAL DATA

SL-LINE		SL 80 V			SL 110 V		
Spindle-Ø (max.)	mm	80			110		
Bar length ¹⁾	mm	1.100	1.400	1.600	1.100	1.400	1.600
Bar-Ø (min. - max.)	mm	6 - 80			10 - 110		
Storage system	-	Ramp			Ramp		
Loading capacity ⁴⁾	mm	560			560		
Loading capacity ⁴⁾	Items	93 with 6 mm/7 with 80 mm			56 with 10 mm/5 with 110 mm		
Loading time (approx.) ²⁾	s	15	16	19	15	16	19
Feed speed	mm/s	0 - 1.000			0 - 1.000		
Operating voltage (50/60Hz)	V	3x 190 - 480 ³⁾			3x 190 - 480 ³⁾		
Power requirement	kW	2			2		
Compressed air connection	Mpa (bar)	Not necessary			Not necessary		
Weight ⁴⁾	kg	530	570	600	530	570	600
Available pusher diameter	mm	6, 8, 12, 20			8, 12, 20		
MACHINE DIMENSIONS							
a	mm	1.801	2.101	2.301	1.801	2.101	2.301
b	mm	1.300	1.600	1.800	1.300	1.600	1.800
c	mm	875 - 1.420			875-1.420		
b	mm	1.074			1.074		
e	mm	784			784		
b	mm	290			290		

- 1) Bar length must not exceed spindle length
- 2) With selection of remnant piece ejection by following material bar
- 3) Is adjusted on delivery according to lathe specifications
- 4) In connection with storage system "ramp"

More storage systems:
compact, lift, bundle loader



AREA OF APPLICATION

Thanks to the innovative separation and guide system for the material bars, all common types of material as well as profile cross-sections of almost any shape can be fed:



BAR LOADING MAGAZINES FOR INDIVIDUAL APPLICATIONS

Solutions individually tailored to requirements are an important feature of the FMB service idea. Bar loaders are not exclusively suitable for the provision and feeding of bars or bar sections to lathes. They can also provide economic automation solutions for laser cutter machines and saw workflows. We use standardised components to realise

low-cost yet solid and reliable solutions. This allows not only bars but also sections and bar-shaped blanks to be fed for further machining. FMB designs and realises suitable automation solutions for numerous different requirements.



LSK 38

One prime example of how FMB caters to individual customer requirements is the optimum solution for guiding material bars on lathes where the spindle stock moving along the Z-axis causes substantial differences in guide lengths. The answer is the moving guide channel concept patented by FMB. The whole guide channel is mounted

moveable on linear tracks and coupled with the end of the lathe spindle. This means the guide channel follows every movement of the spindle stock and there is no longer an unguided area of the material bar between the loading magazine and lathe at any time. The result is a notably more efficient turning process which maintaining the quality of the part.

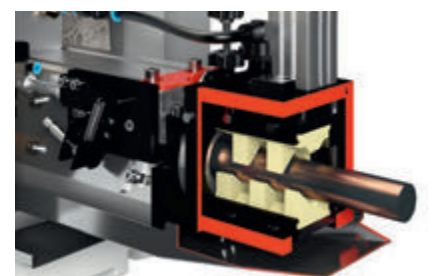
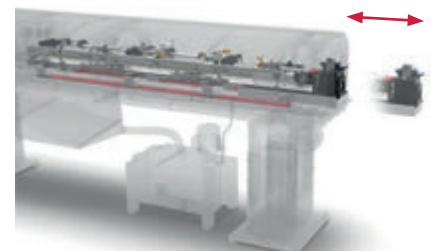
OPTIMUM MATERIAL BAR GUIDANCE

Always close up

- ▶ The oil-flushed and moving guide channel retains all the advantages of the hydrodynamic bearing effect
- ▶ The constant closeness to the spindle guarantees optimum guidance and thus low-vibration running

Flexible for every diameter – guide steady

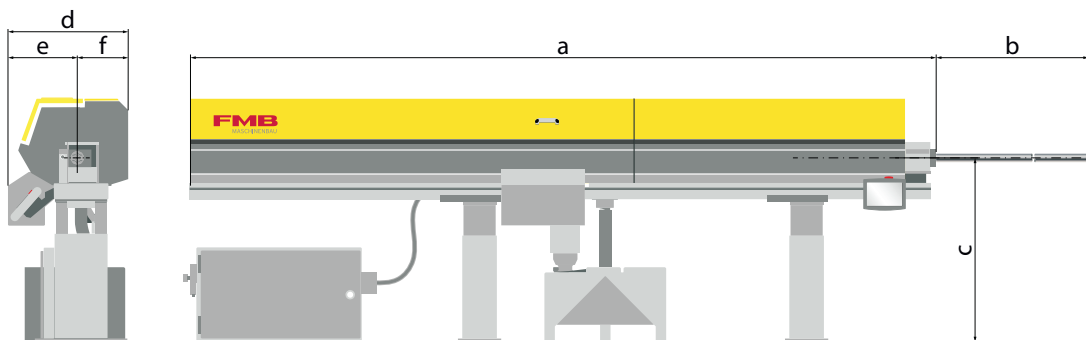
- ▶ Prism guide can be adjusted infinitely to the bar diameter
- ▶ Can be replaced quickly and easily by guide jaws when square and hexagon bars are to be machined
- ▶ Long prism guide support the machining of small bar diameters even in the large guide channel



TECHNICAL DATA

INDIVIDUAL APPLICATIONS		LSK 38		
Pusher-Ø (max.)	mm	44 ²⁾		
Bar length ¹⁾	mm	2.200	3.200	4.200
Bar-Ø (min. - max.)	mm	5 - 42		
Loading capacity	mm	240		
Loading capacity	Items.	48 with 5 mm/6 with 42 mm		
Remnant piece length (max.)	mm	600		
Loading time (approx.)	s	-	22	-
Feed speed	mm/s	0 - 1.000		
Operating voltage (50/60Hz)	V	3x 190 - 480 ³⁾		
Power requirement	kW	2,5		
Compressed air connection	Mpa (bar)	0,6 (6)		
Weight without oil	kg	1.500	1.800	2.400
MACHINE DIMENSIONS				
a	mm	3.822	4.822	5.822
b	mm	1.525		
c	mm	790 - 1.470		
d	mm	885		
e	mm	540		
f	mm	345		

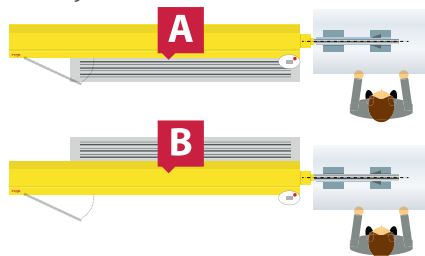
- 1) Special lengths on request
- 2) End of pusher with shoulder Ø 42
- 3) Is adjusted on delivery according to lathe specifications
- 4) Intermediate sizes on request
- 5) Maximum dimension can only be machined by turning the end of the bar



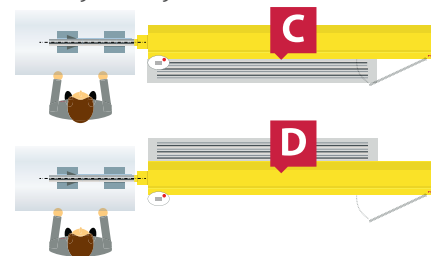
PREFERRED SERIES CAPACITY ADJUSTMENT SETS:					
Capacity adjustment set ⁴⁾	10	15	25	32	44
Round D [mm]	3 - 10 ⁵⁾	8 - 15 ⁵⁾	13 - 25 ⁵⁾	23 - 32 ⁵⁾	30 - 42 ⁵⁾
Hexagon AF [mm]	3 - 7	7 - 11	11 - 20	20 - 26	26 - 34
Square AF [mm]	3 - 6	6 - 9	9 - 16	16 - 21	21 - 28

Loading possibilities

Feeding from left



Feeding from right



ACCESSORIES

Genuine accessories from FMB ensure the long-term universal, flexible and economic use of the bar loaders. They guarantee dependable, process-reliable operation of the systems.

CAPACITY ADJUSTMENT SETS

Optimum match - guide channels

- ▶ Use with magazines with hydrodynamic guidance
- ▶ Available in a large number of different diameter grades
- ▶ Guide safely and with low vibration



CLAMPING SLEEVES/CLAMPING MANDRELS

Safe feeding – clamping sleeves and mandrels

- ▶ Safe clamping in OEM quality
- ▶ Available for all common bar and pipe diameters
- ▶ Custom variants available for special cross-sections



GUIDE JAWS

For special cross-sections – profiled material guide jaws

- ▶ Replace roller guide
- ▶ Use in steadies
- ▶ Matched to square and hexagonal cross-sections
- ▶ Numerous diameter variants available
- ▶ Especially durable, since made of highly wear-resistant polymer material



SPINDLE LINERS

Bar loader and lathe made to match

- ▶ Spindle liners for adaptation of the spindle opening
- ▶ Available for a wide range of commonly available lathes
- ▶ Guarantee reliable transfer from the loader to the spindle
- ▶ Optimum guidance in the spindle opening



BUNDLE LOADER

Production without an operator

- ▶ Stocking capacity for up to 2500 kg bar blanks
- ▶ Simple loading by crane or forklift
- ▶ Takes the strain off personnel
- ▶ Reduces non-productive times
- ▶ Best, stable connection to the bar loader thanks to specially matched attachments



BAR LOADING MAGAZINES FOR MULTI-SPINDLE LATHES

Bar loading magazines for multi-spindle lathes from FMB are based on the rear loader concept for reliable and efficient automation. The material bars are stored within the loading magazine in various ways, depending on the capacity requirement. The bar loader separates the bars and feeds them into the spindle of the multi-spindle

lathe. This takes place in an open channel with exchangeable guide inserts. A guide channel exactly matching the bar is not required. The lathe itself then gradually feeds the material bar for machining. The loading magazines are suitable for bars made of steel, NF metals and plastics with round, square and hexagonal cross-sections.

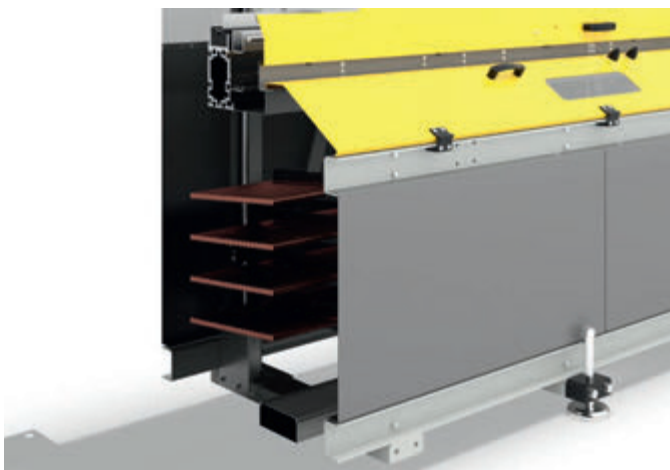
MT 51 MA



MT 51 BF

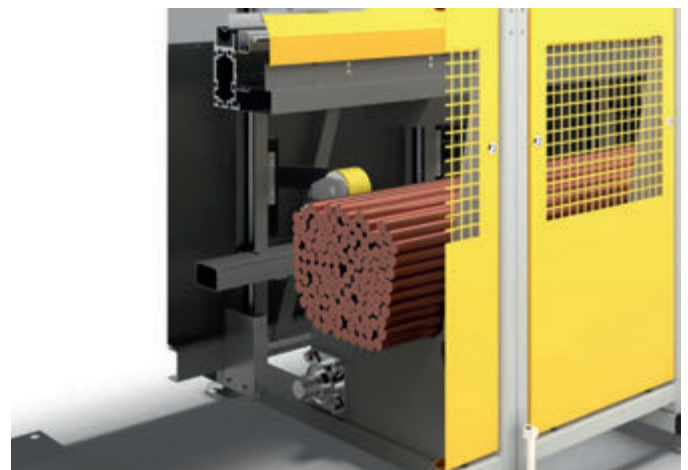


PRACTICAL STORAGE CONCEPTS



On four levels

Depending on the diameter, the loader MT 51 MA can hold between 51 and 360 material bars on four levels. This guarantees long, interruption-free production periods. To enable bars of any diameter to be separated reliably, the angle of inclination of the material storage can be infinitely adjusted.



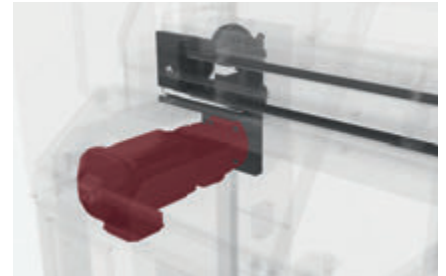
Up to 2500 kg

With loading magazine MT 51 BF, the material bars are in an integrated bundle loader which has a capacity of up to 2500 kg. This guarantees a compact, space-saving design. In addition, large quantities of bars can be inserted quickly and easily as a complete bundle.

HIGH INSERTION FORCES

A powerful start – feed drive

- ▶ Generously dimensioned drive motor
- ▶ Sturdy, slip-free chain gear
- ▶ Feed forces can be set infinitely at the control panel
- ▶ Reliable insertion of the bars into the collets of multi-spindle lathes



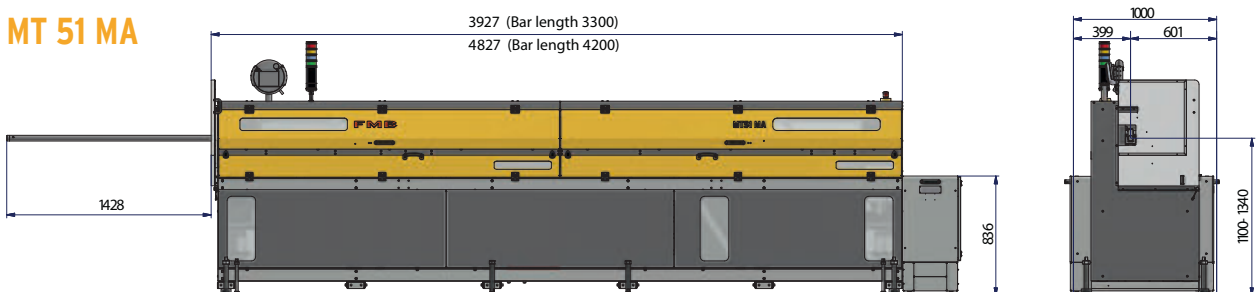
TECHNICAL DATA

MULTI-SPINDLE LATHE		MT51 MA		MT51 BF	
Spindle-Ø (max.)	mm	51		51	
Bar length ¹⁾	mm	3.300	4.200	3.300	4.200
Bar-Ø (min. - max.)	mm	5 - 51		10 - 51	
Loading capacity	mm	1.800 (4x450)		-	
Loading capacity	Items	360 with 5 mm/35 with 51 mm		-	
Loading capacity	kg	-		2.500	
Remnant piece length (max.) ²⁾	mm	-		-	
Loading time (approx.)	s	17	18	17	18
Feed speed	mm/s	0 - 900		0 - 900	
Operating voltage (50/60Hz)	V	3x 400 - 480 ³⁾		3x 400 - 480 ³⁾	
Power requirement	kW	2,5		2,5	
Compressed air connection	Mpa (bar)	0,6 (6)		0,6 (6)	
Weight	kg	1.050	1.300	1.450	1.800

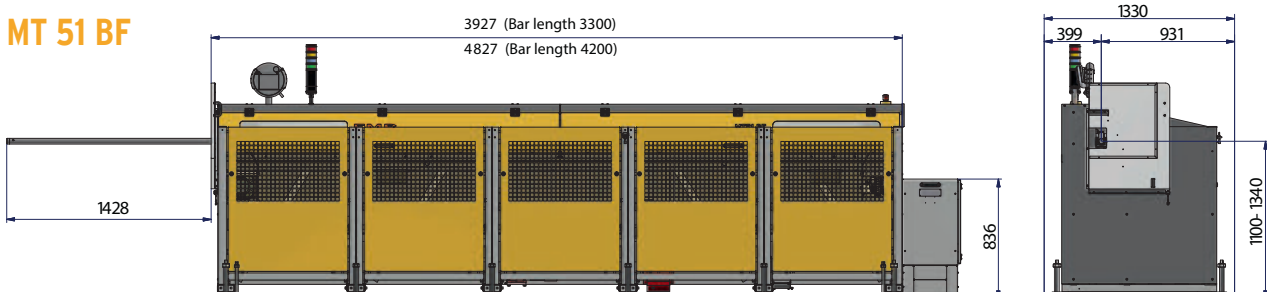
- 1) Bar length must not exceed spindle length
- 2) Machine-dependent; disposal of remnants through the lathe
- 3) Is set on delivery according to lathe specifications

Machine dimensions

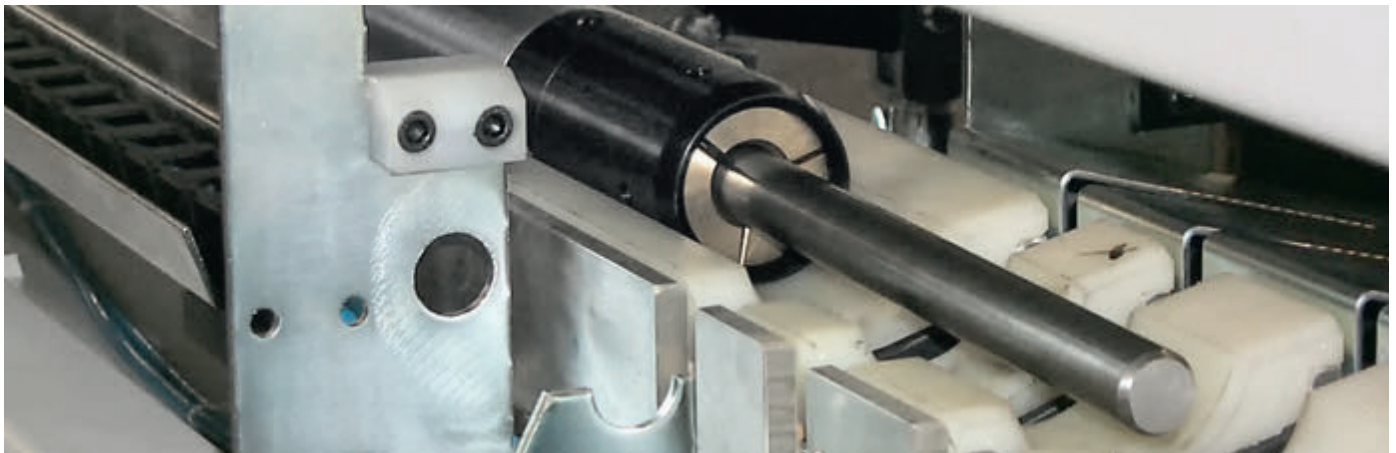
MT 51 MA



MT 51 BF



WORKPIECE UNLOAD SYSTEMS



Unloading is also part of the complete automation concept for lathes. FMB has a solution for this, too. It is closely aligned to practical requirements. The finished workpieces are gripped by the sub-spindle and pulled out of the lathe working space. Manufacturing companies thus benefit from a reliable process that goes easy on components. The workpieces are then set down on a material storage system.

Alternatively – depending on the individual operating conditions – they can be supplied by different transport systems to the further machining, packing or assembly steps. Particularly in the case of unload systems, FMB prepares perfectly matching solutions following detailed consultation with the user.

WORKPIECE UNLOADER VARIO E



The standardised workpiece unload system vario E removes machined workpieces from lathes through the sub-spindle. For this, the unloading bar moves the gripper of the workpiece unloader into the hollow sub-spindle. Once the gripper has clamped the workpiece, the unloading bar pulls both out. The component is then set down on a magazine at

the side. FMB designs the gripper, guide channel, ejector and magazine in collaboration with customers so that they are specifically matched to workpiece geometries and dimensions. Magazine versions include design as a depositing table or synchronised conveyor belt.

TECHNICAL DATA



WORKPIECE UNLOAD SYSTEM		VARIO E
Spindle-Ø (max.)	mm	65
Workpiece length (max.) ¹⁾	mm	1.200
Workpiece-Ø ¹⁾	mm	10 - 65
Length depositing table ¹⁾	mm	530
Length cycle belt ¹⁾ (optional)	mm	1.000
Unloading time (approx.) ³⁾	s	-
Feed speed	mm/s	0 - 700
Return speed	mm/s	0 - 1.000
Power requirement ²⁾	kW	1,5
Compressed air connection	Mpa (bar)	0,6 (6)
Weight ²⁾	kg	700

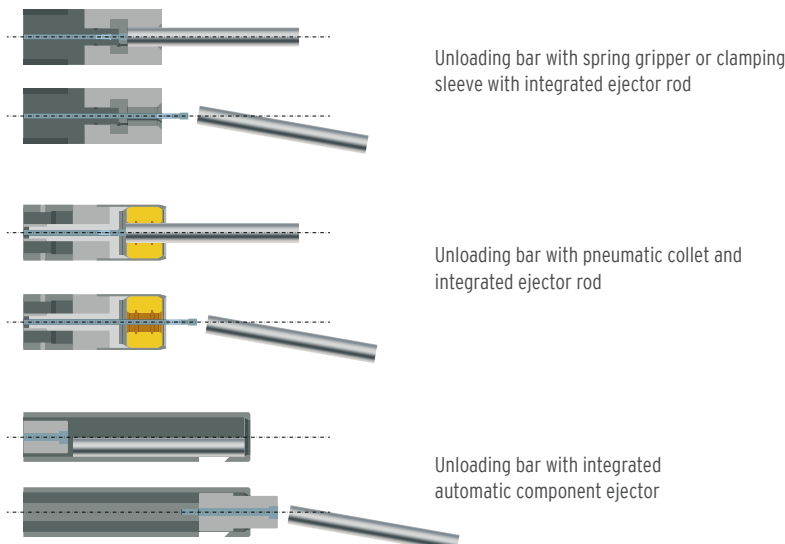
1) Special dimensions on request
 2) Varies depending on the version
 3) Machine-dependent

Special features and advantages:

- ▶ Flexible adaptation through modular system
- ▶ Chip conveyor can be set up under the unloading system
- ▶ Gripper concepts adapted specifically to the workpieces:
 e.g. spring gripper, pneumatic collet, clamping sleeve or clamping mandrel
- ▶ Unloading bar or unloading tube
- ▶ Custom options for storage: depositing table with adjustable angle of inclination, cycle belt, prism system with lateral displacement
- ▶ Integration of additional functions e.g. blow-off device for cleaning components
- ▶ Ready for Industry 4.0: optional, flexible selection of data interface for integration in any type of machine or network communication

GRIPPER CONCEPTS

FMB selects the ideally matching gripper concept to pull components of different dimensions and contours out of the sub-spindle safely and reliably.



COMPLETELY AUTOMATED LOADING AND UNLOAD SYSTEMS

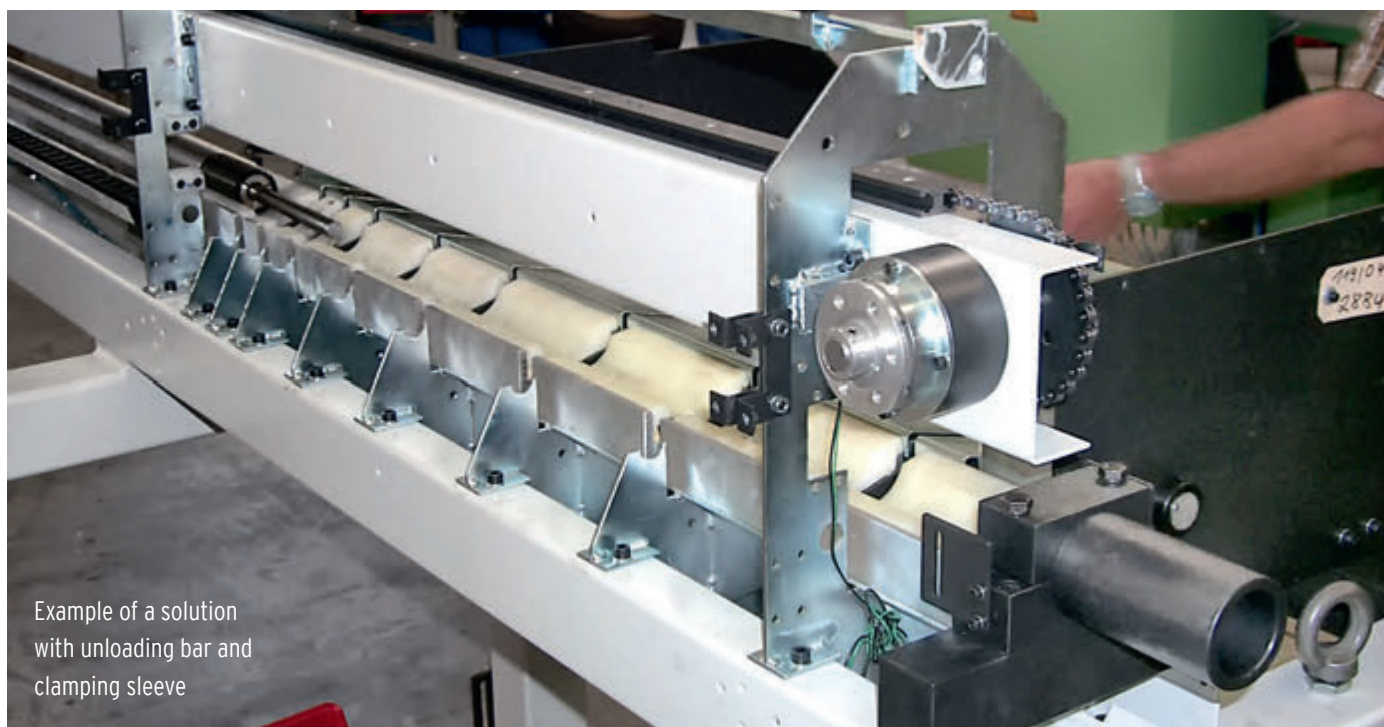
For independent production without operators, FMB designs customer-specific, individual automation solutions tailored to the respective requirements and ambient conditions. Such systems are made up

of a standard loading magazine and the workpiece unload system vario E, for example, which is adapted individually to the components.



Special advantages:

- ▶ One-stop shopping
- ▶ Economic and flexible thanks to modular system
- ▶ Components that can be specifically adapted to workpieces: bundle loaders, material storage systems, grippers, ejectors, depositing tables, cycle belt etc.
- ▶ Aligned to company requirements: e.g. large quantities, minimum cycle times, minimum workpiece diameters



Example of a solution with unloading bar and clamping sleeve



Made in Germany
Assembly process for
loading magazines at
FMB in Faulbach/Germany

THE FMB GLOBAL SERVICE

Phone support and maintenance

Service hotline

We set up a service hotline so that you can speak directly to the right contact person if you have any questions. You will be given fast and expert help on the following subjects:

- ▶ Fault diagnosis and troubleshooting by phone
- ▶ Coordination of service technicians on site
- ▶ Machine maintenance/repairs
- ▶ Help with identifying spare parts

Start-up

FMB provides help and support: Qualified service technicians install bar loaders in your production line. They prepare all the necessary data, electrical power, pneumatic and hydraulic connections and integrate the loading magazines completely in your production workflow. The result is a fully functional and reliable automation which works profitably right from the word go.

You can contact our service hotline as follows:

Monday – Friday, from 7 am – 8 pm (CET)

Saturday, from 8 am – 1 pm (CET)

Phone: +49 9392 801 801

E-mail: service@fmb-machinery.de

WhatsApp: +49 151 14151727

(only for sending text, photo and video information)

Training

It goes without saying that personnel briefing and training is part and parcel of the start-up process. Experts from FMB instruct your specialists on operation and programming of the automation system. If specifically requested, they can also be instructed in the maintenance and repair of bar loaders. The specialists from FMB can also provide advice, support and training at a later date - for new personnel, for example - for continued profitable operation of the automation systems. In addition, FMB also offers cross-company training for production and automation specialists. On request, we can adapt the contents specifically to your requirements.



Spare parts and retrofit systems

Spare parts

Automation systems from FMB are designed for a long service life and maximum reliability. If damage does occur at some point, we deliver the required spare parts extremely quickly. This also applies to bar loaders which have been in use for many years. Please send your spare parts order to:

ersatzteilverkauf@fmb-machinery.de

Phone: +49 9392 801 803

Fax: +49 9392 801 228

Used machines with warranty

If availability and efficiency count for an investment, ask about used and overhauled systems. Thanks to our constant contact to manufacturing companies all over the world, we regularly have tried-and-trusted

automation systems to offer that have been given a thorough check-up and have been professionally repaired by our specialists.

Consultation and conception

You would like to introduce automation and require specialist information from hand-picked experts? Our specialists work closely with your production planners to prepare a tailor-made concept, suggest

the matched automation solution and provide advice on integration in your production environment.

We are happy to assist you:

+49 9392 801 801

Sales

vertrieb@fmb-machinery.de

Telefon: +49 9392 801 802



TAILORED TO CUSTOMER WISHES

Our solutions serve your success

Our team stands for comprehensive know-how and top quality. We have been developing and producing high-quality automation technology for machine tools since 1980. Our bar loaders are renowned and valued across the globe for their reliable function and mature technology.

Day after day, our work focuses on our customers' requirements in the terms of economical and highly productive manufacturing. Over the last decades, this has resulted in the development of a wide range of automation technology for loading and unloading machine tools.

For lathes:

- ▶ Bar loaders for 0.8 to 100 mm bar diameter and up to 8500 mm bar length or even longer
- ▶ Loading systems for single-spindle lathes and CNC turning centres
- ▶ Bar loaders for multi-spindle lathes
- ▶ Workpiece unload systems through the sub-spindle

For machining and turning centres:

- ▶ Compact, universal robot cells for the loading and unloading of cylindrical and cubic blanks and components
- ▶ Integrated additional working and post-processing
- ▶ Measuring and testing technology integrated in the process for 100% quality check



Our automation solutions are completely aligned with the wishes and requirements of our customers. At FMB you have the choice between numerous standard systems as well as versions configured specifically to your requirements. If you need to load and unload turning and machining centres quickly, universally and at low cost, you will find the version you need in our attractive range of bar loaders and robot cells. Our solutions impress with their mature technology, top quality and absolute reliability.

All standard systems from FMB offer maximum flexibility for a wide range of diameters and dimensions. Our automation systems can be set up and programmed quickly and easily. They thus ensure significantly higher productivity on your production line. If automation is to fulfil further tasks such as post-processing or 100% quality control, our specialists will configure a customised solution that exactly matches your company environment.



HANDLING SYSTEMS UNIROBOT

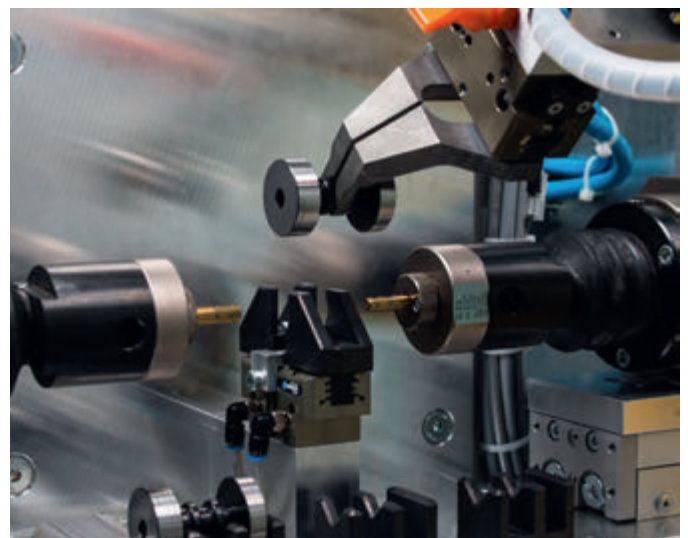
FMB unirobot offers economic and flexible solutions for complex loading and unloading processes. The machine range includes standard systems with numerous options as well as customer-specific individual solutions.

- ▶ Industrial robots with ranges up to 4,000 mm and load capacities up to 1,000 kg
- ▶ Individual delivery of parts via pallets, trolleys, conveyor belts, carousel storage and bulk material feed systems
- ▶ extensive process expansions like measuring, deburring, cleaning, corrosion protection, marking and labelling
- ▶ standardised interfaces and reliable safety concepts

WORKPIECE MEASURING SYSTEM UNIPROVE

Either used as stand alone solution or integrated in an unibot handling system: the universal measuring and testing system uniprove pays attention to every detail. Everything you would like to measure is monitored reliably.

- ▶ Transparency through measuring during machining operations and feeding back the measures values
- ▶ tactile, pneumatic and optical measuring technologies
- ▶ eddy current and thread testing
- ▶ individual configuration options





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