

New

# Drilling & Milling tool

Indexable, Coolant Drill Series

New

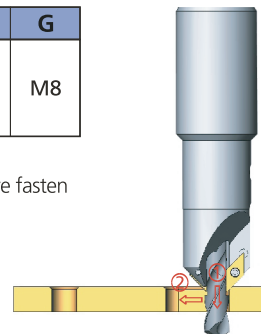
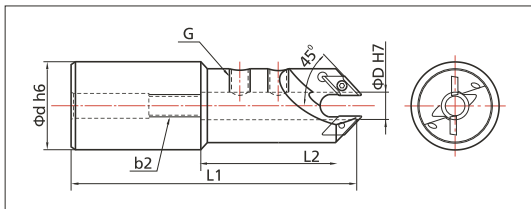
## DMH



- ▶ Interchangeable carbide drillmill & XCGX insert mounted in the holder
- ▶ Specially designed carbide drillmill(TiAlN) with milling functioned flute
- ▶ Carbide chamfer insert XCGX 1102 with two corner edges
- ▶ Rigid heat-treated tool steel holder with side locking system
- ▶ Drilling, milling and chamfering in one tool economically
- ▶ Added chamfer milling for hole edge

CODE No.	D(mm)	d(mm)	L1	L2	G
DMH 32-8	8	32	110	40	M8
DMH 32-10	10				
DMH 32-12	12				

☞ Other special size is available upon request.  
 ☞ Note : Assemble DM drillmill firstly in DMH holder before fasten XCGX inserts.

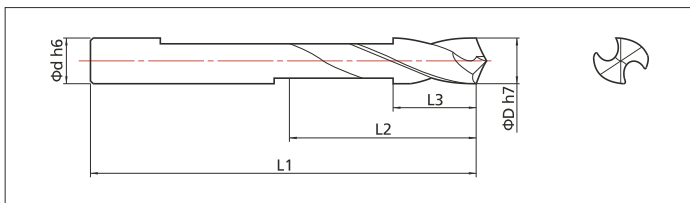


New

## DM



- ▶ Solid carbide material, TiAlN coated
- ▶ YESTOOL's own designed for drilling & milling
- ▶ Flatted grinding to fit two XCGX inserts
- ▶ Used in DMH holder
- ▶ TiAlN coated for longer tool life



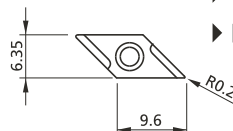
CODE No.	D(mm)	d(mm)	L1	L2	L3
DM 080 TiAlN	8.0	8.0	70	30	14.6
DM 100 TiAlN	10.0	10.0			
DM 120 TiAlN	12.0	12.0			

☞ DM drill is to use max. 14mm hole depth. If requires deeper hole, ask us separately stating necessary hole depth

## XCGX



- ▶ Carbide insert with grinded edges
- ▶ Used two corners economically
- ▶ Hole chamfering application



XCGX1102