DR. WILH. MÜLLER
DIAMANTMETALL

Diamond dressing tools

Dresser

Our quality is your success!

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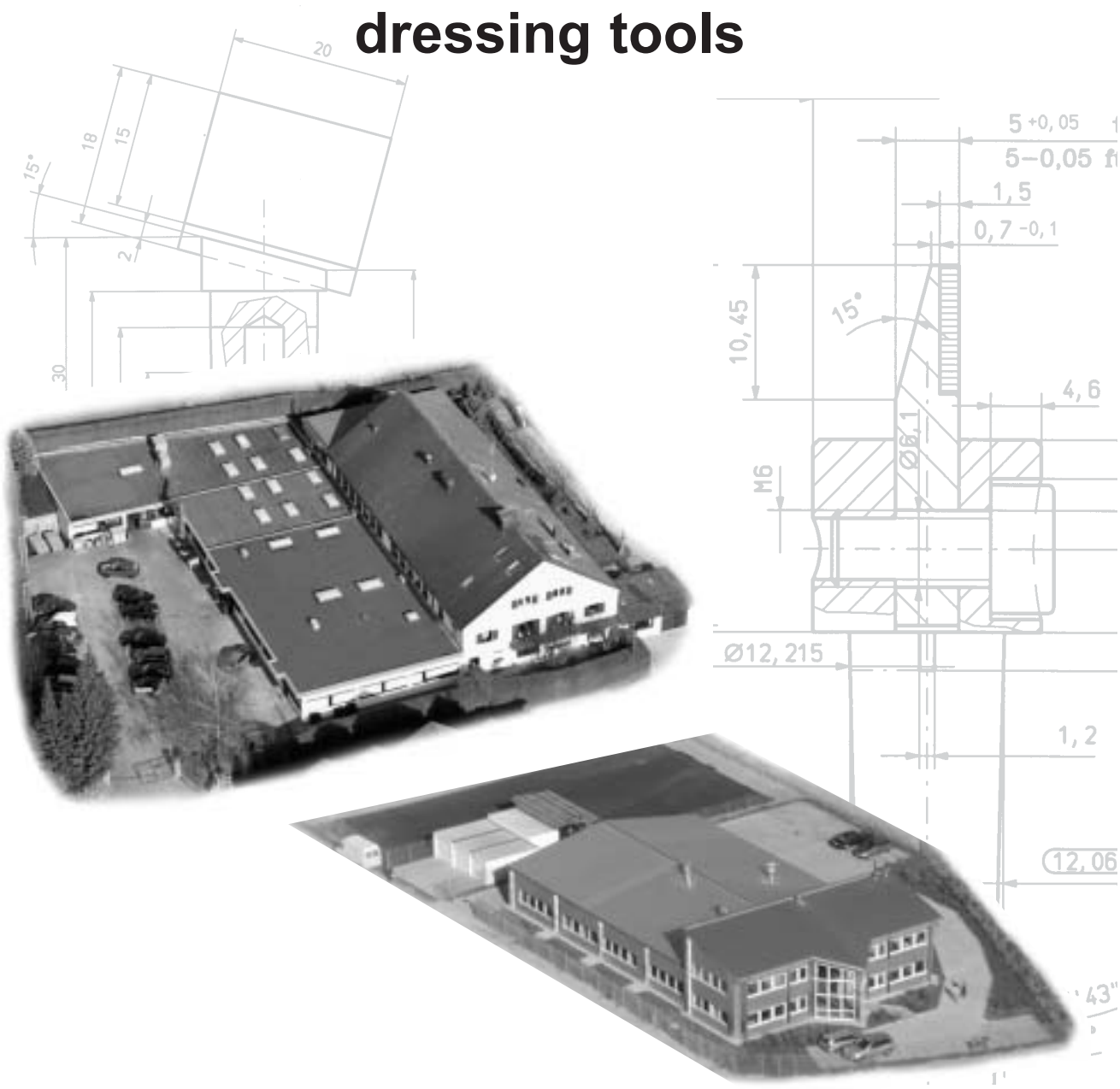
dressing tools



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Contents

General information

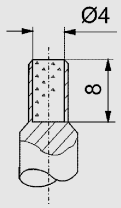
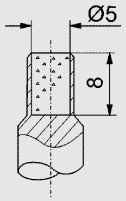
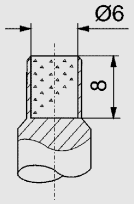
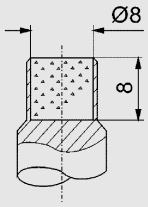
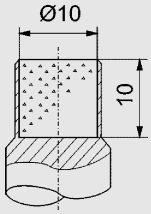
Diamond dressing tools

- permit an economical dressing of corundum and silicon carbide grinding wheels
- are manufactured with special diamond types and different diamond sizes in wear-resistant tungsten carbide and tungsten bonds
- provide - owing to many diamond points simultaneously participating in the dressing operation - well engaging grinding wheels and short dressing times because a high dressing infeed and a high lateral dressing advance are possible

Should you not be able to find in our comprehensive manufacturing programme the diamond dressers desired by you, please contact us

Diamond partial grit dressing tool

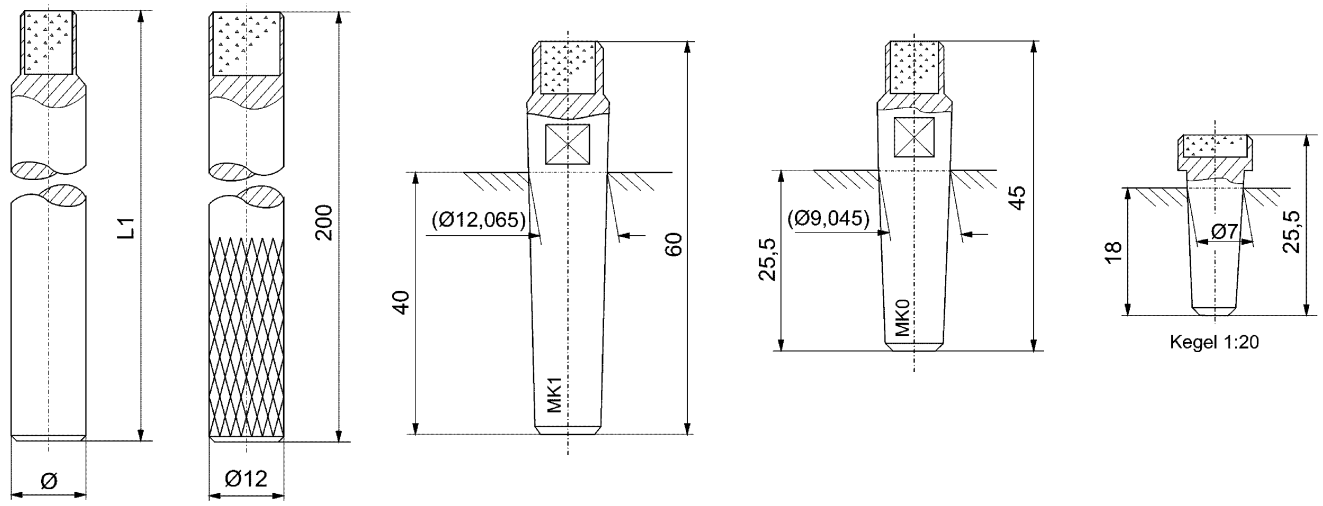
- with crushed natural grit - permitting many diamond points to be in operation at the same time
- for the fast dressing of straight grinding wheel surfaces
- for average to very fine grinding wheel grit sizes
- particularly for the sharp-edge dressing of grinding wheels with a low effective roughing depth

Diamond insert dimensions mm	Design				for grinding wheel grit size	for grinding wheel dimensions in Ø and width
	Order-No.	Bond	Diamond grit	Carat		
	**TK 40 -**	BZ, W or H	D 64	0,6	320 - 600	up to Ø 100 width up to 40 [mm]
	TK 41 -	BZ, W or H	D 91		220 - 320	
	TK 42 - shank	BZ, W or H	D 126		180 - 220	
	TK 43 - spec.	W or H	D 213		120 - 180	
	TK 44 -	W or H	D 301		100 - 120	
	TK 46 -	W or H	D 426		80 - 100	
	**TK 50 -**	BZ, W or H	D 64	1,0	320 - 600	up to Ø 200 width up to 40 [mm]
	TK 51 -	BZ, W or H	D 91		220 - 320	
	TK 52 - shank	BZ, W or H	D 126		180 - 220	
	TK 53 - spec.	W or H	D 213		120 - 180	
	TK 54 -	W or H	D 301		100 - 120	
	TK 55 -	W or H	D 426		80 - 100	
	TK 56 -	W or H	D 601		60 - 80	
	**TK 60 -**	BZ, W or H	D 64	1,3	320 - 600	up to Ø 400 width up to 40 [mm]
	TK 61 -	BZ, W or H	D 91		220 - 320	
	TK 62 -	BZ, W or H	D 126		180 - 220	
	TK 63 - shank	W or H	D 213		120 - 180	
	TK 64 - spec.	W or H	D 301		100 - 120	
	TK 65 -	W or H	D 426		80 - 100	
	TK 66 -	W or H	D 601		60 - 80	
	TK 67 -	W or H	D 711		54 - 60	
	**TK 80 -**	BZ, W or H	D 64	2,6	320 - 600	from Ø 400 width up to 40 [mm]
	TK 81 -	BZ, W or H	D 91		220 - 320	
	TK 82 -	BZ, W or H	D 126		180 - 220	
	TK 83 - shank	W or H	D 213		120 - 180	
	TK 84 - spec.	W or H	D 301		100 - 120	
	TK 85 -	W or H	D 426		80 - 100	
	TK 86 -	W or H	D 601		60 - 80	
	TK 87 -	W or H	D 711		54 - 60	
	**TK 100 -**	BZ, W or H	D 64	5,0	320 - 600	from Ø 400 width up to 40 [mm]
	TK 101 -	BZ, W or H	D 91		220 - 320	
	TK 102 -	BZ, W or H	D 126		180 - 220	
	TK 103 - shank	W or H	D 213		120 - 180	
	TK 104 - spec.	W or H	D 301		100 - 120	
	TK 105 -	W or H	D 426		80 - 100	
	TK 106 -	W or H	D 601		60 - 80	
	TK 107 -	W or H	D 711		54 - 60	

Specifications for ordering: Order-No., bond and shank specifications, e.g. TK106W-MK1

BZ (bronze) bond = for low dressing pressure with fine grinding wheel grit sizes
W (tungsten) bond = for aluminium oxyde wheels H (hard metal) bond = for silicon carbide wheels

Shank examples for TK dressers



Other shank designs are possible - please let us have your specifications and/or drawing

Operating position of the TK dressers

Guidelines for use of TK dressers

Dressing infeed: 0,005 - 0,03 mm
Lateral dressing advance: 0,05 - 0,5 mm / rotation

The effective roughing depth of the grinding wheel surface is ensured by varying the lateral dressing advance.

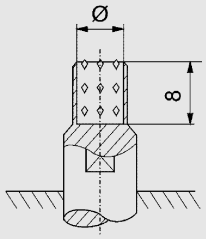
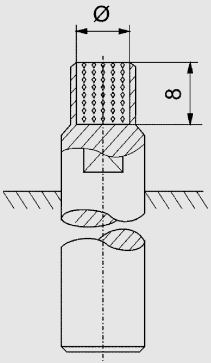
The TK dressing tools should be vibration-free and clamped as short as possible.

Good coolant supply during dressing will result in considerable increase of the TK dressing tool lifetime. Brief dry dressing is possible to a limited extent.

Dressing is carried out at normal grinding wheel speed

Diamond multi-stone dressers

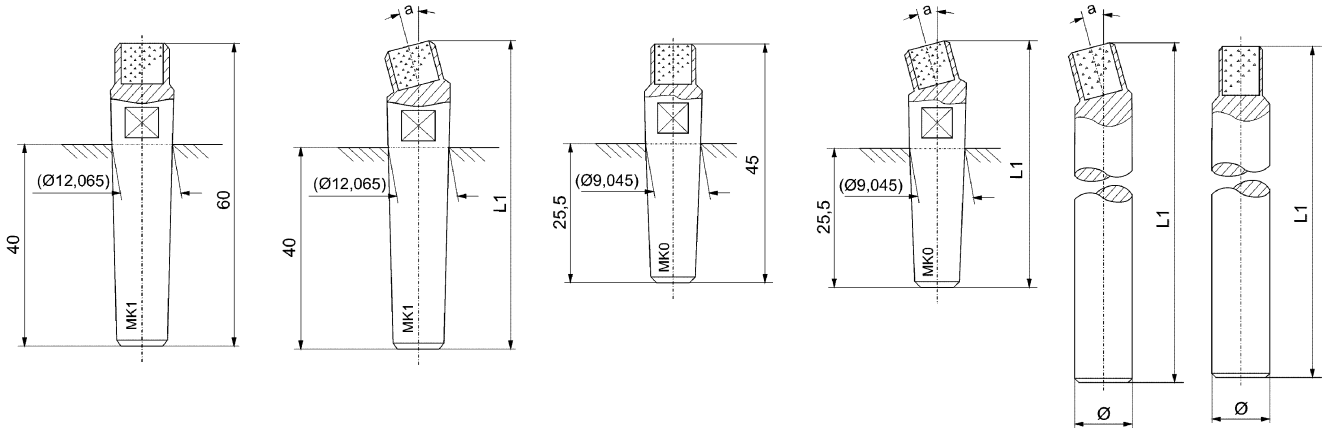
- with uncrushed natural grit
- for the rapid dressing of straight grinding wheel faces of all dimensions
- for coarse and medium grinding-wheel grit sizes
- for very high dressing speeds and well-engaging grinding wheels, due to many larger diamonds being in operation at the same time

Diamond insert dimensions mm	Ø x width	Design: Order-No.	Design: Bond	Design: Diamond design	Design: Carat	for grinding wheel grit size	for grinding wheel dimensions in Ø a. width
	10 x 7	**VS 90 - shank spec.**	W or H	9 diamonds per carat in 3 layers with 3 diamonds each	1,0	24 - 36	up to Ø 400 width up to 250 [mm]
	8 x 4	**VS 210 -**	W or H	approx. 20 diamonds per carat, uniformly distributed	1,0	36 - 46	up to Ø 400 width up to 250 [mm]
	10 x 7	**VS 225 - shank spec.**			2,5		up to Ø 400 width up to 250 [mm]
	10 x 12	**VS 250 -**			5,0		from Ø 600 width from 450 [mm]
	8 x 4	**VS 410 -**	W or H	approx. 40 diamonds per carat, uniformly distributed	1,0	46 - 60	up to Ø 400 width up to 250 [mm]
	10 x 7	**VS 425 - shank spec.**			2,5		up to Ø 400 width up to 250 [mm]
	10 x 12	**VS 450 -**			5,0		from Ø 600 width from 450 [mm]
	8 x 4	**VS 610 -**	W or H	approx. 60 diamonds per carat, uniformly distributed	1,0	60 - 80	up to Ø 400 width up to 250 [mm]
	10 x 7	**VS 625 - shank spec.**			2,5		up to Ø 400 width up to 250 [mm]
	10 x 12	**VS 650 -**			5,0		from Ø 600 width from 450 [mm]

Specifications for ordering: Order No., bond and shank specification, e.g. VS450H-MK1

W (tungsten) bond = for aluminium oxide wheels H (hard metal) bond = for silicon carbide wheels

Shank examples for VS dressers



When placing your order, please indicate the inclination angle a and the dimension L_1.
Other shank designs are possible - please let us have your specifications and/or drawing.

Operating position of the VS dressers

Guidelines for use of VS dressers

Dressing infeed: 0,01 - 0,05 mm
Lateral dressing advance: 0,3 - 1,0 mm / rotation

The effective roughing depth of the grinding wheel surface is influenced by varying the lateral dressing advance.

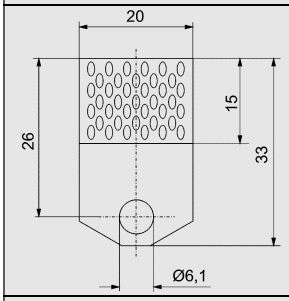
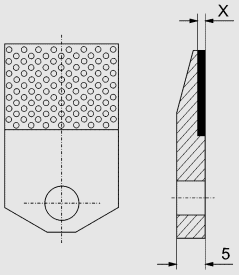
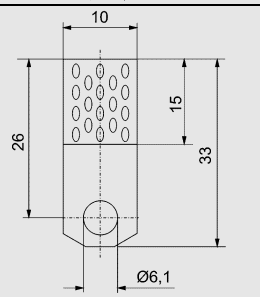
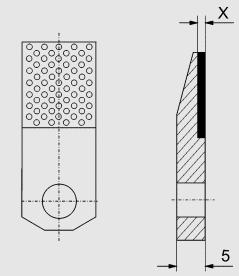
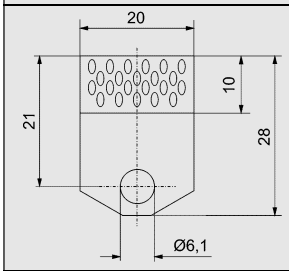
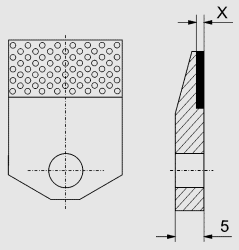
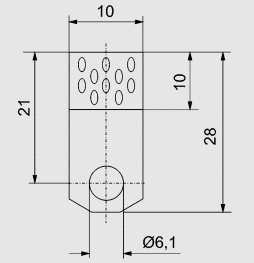
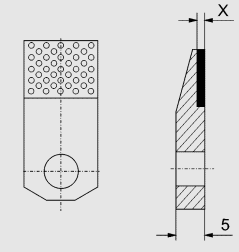
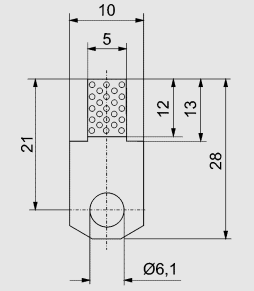
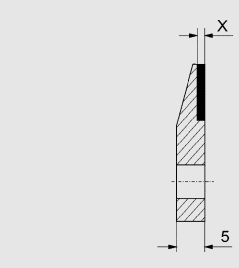
The VS dressing tools should be clamped vibration-free and as short as possible.

Through a good coolant supply during dressing, the useful life of the VS dressing tools is increased considerably. A brief dry dressing is possible to a limited extent.

Dressing is carried out at normal grinding wheel speed

Diamond dressing plates **standard design**

- for dressing and profiling grinding wheel faces
- for use in a large number of dressing devices by means of different holders
- suited for profiling thanks to uniformly narrow working edge. Thus, the use of expensive single dressing diamonds is avoided.

Dimensions mm APN	Dimensions mm APS	Order-No.	x mm	Diamond design	for grinding wheel grit size	for grinding wheel dimensions in Ø a. width
		**APN 2015/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 500 up to ∞
		APS 2015 G/W **APS 2015 F/W**	1,5 1,0	uncrushed natural grit, set according to plan	36 - 60 80 and finer	width 200-350 [mm]
		**APN 1015/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 150-500
		APS 1015 G/W **APS 1015 F/W**	1,5 1,0	uncrushed natural grit, set according to plan	36 - 60 80 and finer	width 100-200 [mm]
		**APN 2010/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 500 up to ∞
		APS 2010 G/W **APS 2010 F/W**	1,5 1,0	uncrushed natural grit, set according to plan	36 - 60 80 and finer	width 200-350 [mm]
		**APN 1010/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 150-500
		APS 1010 G/W **APS 1010 F/W**	1,5 1,0	uncrushed natural grit, set according to plan	36 - 60 80 and finer	width 100-200 [mm]
		**APS 5/12 G/W** **APS 5/12 F/W**	1,5 1,0	uncrushed natural grit, set according to plan	36 - 60 80 and finer	Ø up to 150 width up to 100 [mm]

Spec. for ordering: Order No. and possibly shank spec. or holder, e.g. APN 2015/H MK1 swivel holder

W (tungsten) bond = for aluminium oxide wheels
H (hard metal) bond = for silicon carbide wheels and similar wear-resistant abrasives

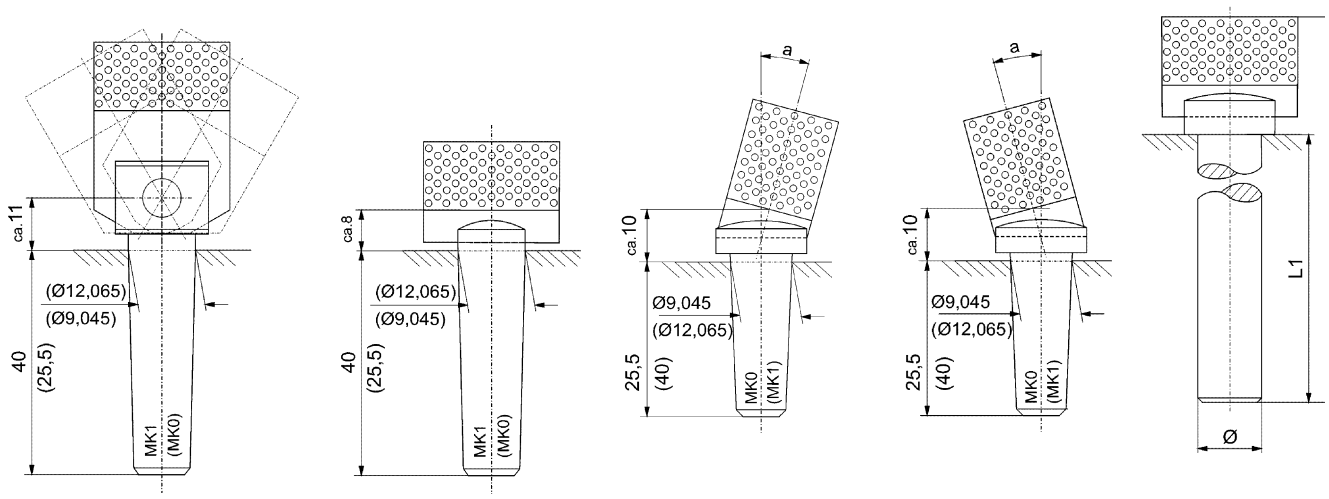
Shank examples for AP dressing plates

MK1 or MK0
swivel holder

MK1 or MK0
rigid shank, straight

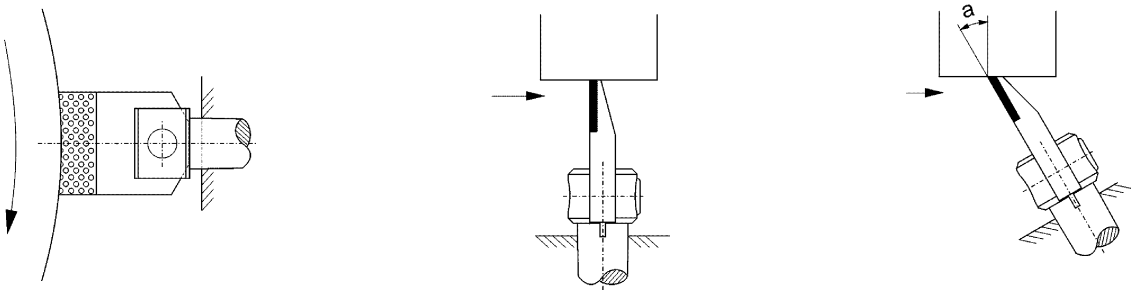
MK0 or MK1
swivel holder inclined to left - inclined to right

cylindrical
rigid shank



When placing your order, please state the inclination angle a.
Other shank designs are possible - please let us have your specifications and/or drawing.

Operating position of the AP dressing plates



Guidelines for use of AP dressing plates

Dressing infeed: 0,01 - 0,03 mm
Lateral dressing advance: 0,05 - 0,5 mm / rotation

The effective roughing depth of the grinding wheel surface is influenced by varying the lateral dressing advance.

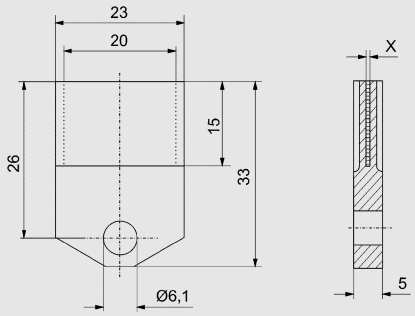
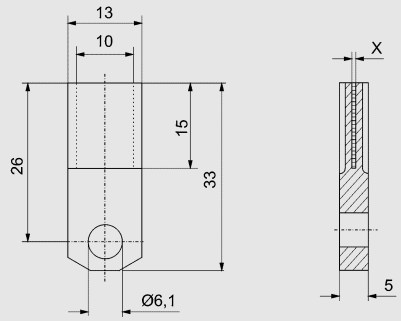
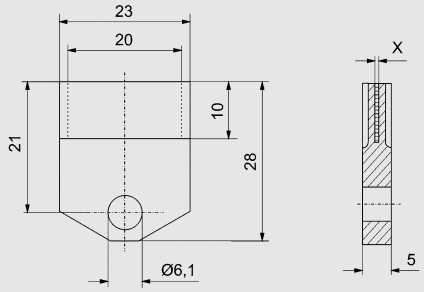
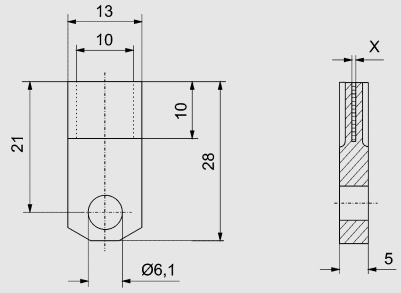
The AP dressing tools should be clamped vibration-free and as short as possible.

Good coolant supply during dressing will result in considerable increase of the AP dressing tool lifetime. Brief dry dressing is possible to a limited extent.

Dressing is carried out at normal grinding wheel speed

Diamond dressing plates **centric design**

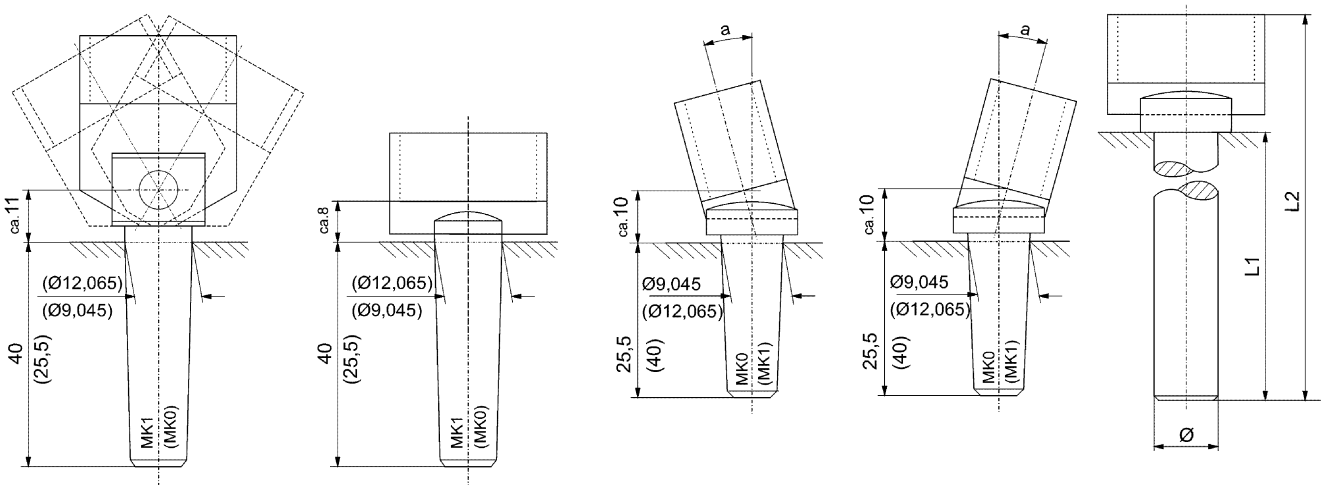
- specially suited for profiling grinding wheels thanks to centrally held uniformly narrow working edge for high loads from both sides
- for use in a large number of dressing devices by means of different holders

Dimensions mm	Order-No.	x mm	Diamond design	for grinding wheel grit size	for grinding wheel dimensions in Ø a. width
	**APN/Z 2015/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 500 up to ∞
	APS/Z 2015 G/H **APS/Z 2015 F/H**	1,5 1,0	uncrashed natural grit, set according to plan	36 - 60 80 and finer	width 200-350 [mm]
	**APN/Z 1015/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 150-500
	APS/Z 1015 G/H **APS/Z 1015 F/H**	1,5 1,0	uncrashed natural grit, set according to plan	36 - 60 80 and finer	width 100-200 [mm]
	**APN/Z 2010/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 500 up to ∞
	APS/Z 2010 G/H **APS/Z 2010 F/H**	1,5 1,0	uncrashed natural grit, set according to plan	36 - 60 80 and finer	width 200-350 [mm]
	**APN/Z 1010/H**	1,8	needle-shaped diamonds hand-set	46 - 80	Ø 150-500
	APS/Z 1010 G/H **APS/Z 1010 F/H**	1,5 1,0	uncrashed natural grit, set according to plan	36 - 60 80 and finer	width 100-200 [mm]
Spec. for ordering: Order No. and possibly shank spec. or holder, e.g. APN/Z 2015/H MK1 swivel holder					

H (hard metal) bond = primarily for silicon carbide wheels and similar wear-resistant abrasives

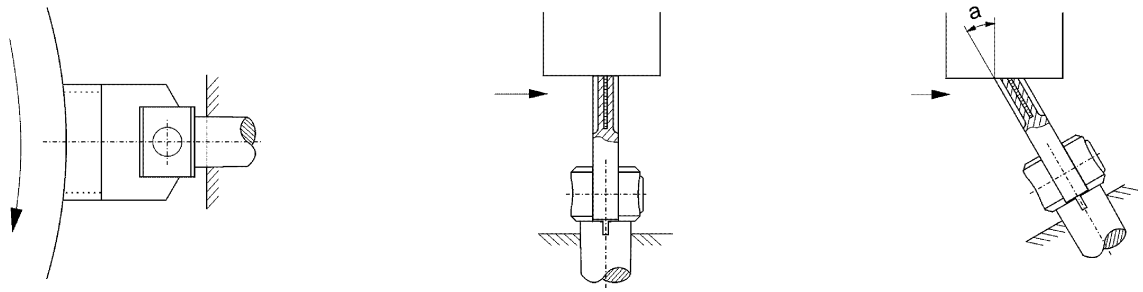
Shank examples for AP/Z dressing plates

MK1 or MK0 swivel holder	MK1 or MK0 rigid shank, straight	MK0 or MK1 swivel holder inclined to left - inclined to right	cylindrical rigid shank



When placing your order, please indicate the inclination angle a.
Other shank designs are possible - please forward your specifications and drawing.

Operating position of the AP/Z dressing plates



Guidelines for use of AP/Z dressing plates

Dressing infeed: 0,01 - 0,03 mm
Lateral dressing advance: 0,05 - 0,5 mm / rotation

The effective roughing depth of the grinding wheel surface is influenced by varying the lateral dressing advance.

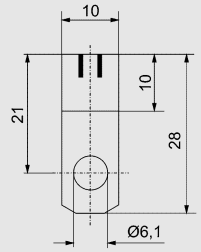
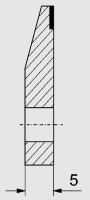
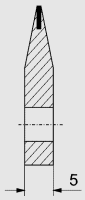
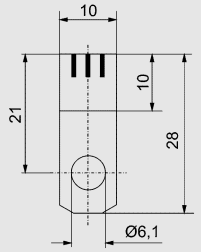
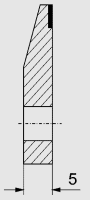
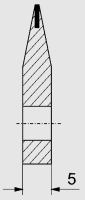
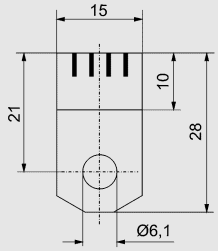
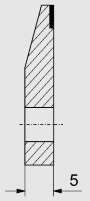
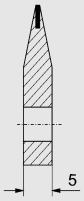
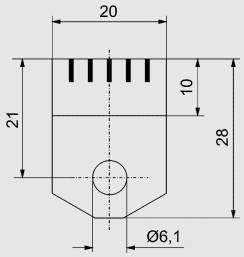
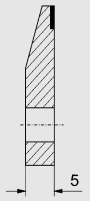
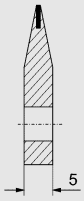
The AP dressing tools should be clamped vibration-free and as short as possible.

Good coolant supply during dressing will result in considerable increase of the AP/Z dressing tool lifetime. Brief dry dressing is possible to a limited extent.

Dressing is carried out at normal grinding wheel speed

High-duty dressing plates **with monocrystalline diamond needles**

- uniform effective roughing depth, high profile accuracy
- primarily for dressing and profiling sintered corundum and silicon carbide wheels

Dimensions mm	Design N	Design Z	Diamond arrangement	Needle dimension	Code	suited for dressing grinding wheels of grit size
				0,4 x 0,4 x 4 0,6 x 0,6 x 5 0,8 x 0,8 x 5 1,0 x 1,0 x 5	1 2 3 4	120 and finer 80 - 120 46 - 46 under 46
				0,4 x 0,4 x 4 0,6 x 0,6 x 5 0,8 x 0,8 x 5 1,0 x 1,0 x 5	1 2 3 4	120 and finer 80 - 120 46 - 80 under 46
				0,4 x 0,4 x 4 0,6 x 0,6 x 5 0,8 x 0,8 x 5 1,0 x 1,0 x 5	1 2 3 4	120 and finer 80 - 120 46 - 80 under 46
				0,4 x 0,4 x 4 0,6 x 0,6 x 5 0,8 x 0,8 x 5 1,0 x 1,0 x 5	1 2 3 4	120 and finer 80 - 120 46 - 80 under 46

Guidelines for APMK dressing plates

Dressing infeed: 0,01 - 0,03 mm
Lateral dressing advance: 0,05 - 0,5 mm / rotation

The effective roughing depth of the grinding wheel surface is influenced by varying the lateral dressing advance.

The APMK dressing tools should be clamped vibration-free and as short as possible.

Good coolant supply during dressing will result in considerable increase of the APMK dressing tool lifetime. Brief dry dressing is possible to a limited extent.

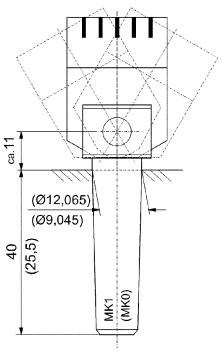
Dressing is carried out at normal grinding wheel speed

The manufacture of special dimensions is possible.
Please let us have your inquiry.

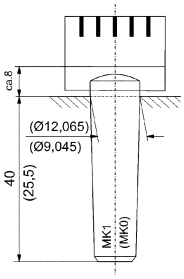
for grinding wheel diameters	wheel width	Order-No. design N	Order-No. design Z
up to Ø 300 mm	up to 50 mm	APMK 102 N1 APMK 102 N2 APMK 102 N3 APMK 102 N4	APMK 102 Z1 APMK 102 Z2 APMK 102 Z3 APMK 102 Z4
up to Ø 300 mm	up to 80 mm	APMK 103 N1 APMK 103 N2 APMK 103 N3 APMK 103 N4	APMK 103 Z1 APMK 103 Z2 APMK 103 Z3 APMK 103 Z4
Ø 300 - 600 mm	up to 150 mm	APMK 154 N1 APMK 154 N2 APMK 154 N3 APMK 154 N4	APMK 154 Z1 APMK 154 Z2 APMK 154 Z3 APMK 154 Z4
over Ø 600 mm	up to 220 mm	APMK 205 N1 APMK 205 N2 APMK 205 N3 APMK 205 N4	APMK 205 Z1 APMK 205 Z2 APMK 205 Z3 APMK 205 Z4

Shank examples for APMK dressing plates

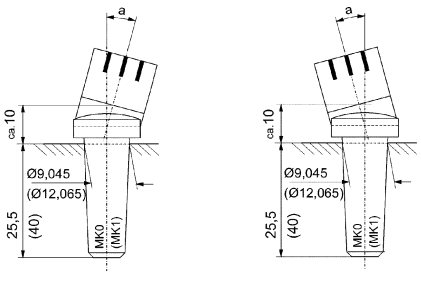
MK1 or MK0
swivel holder



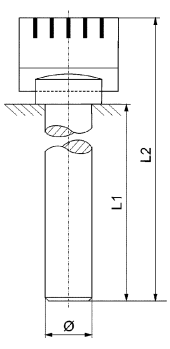
MK1 or MK0
rigid shank, straight



MK0 or MK1
swivel holder inclined to left - inclined to right

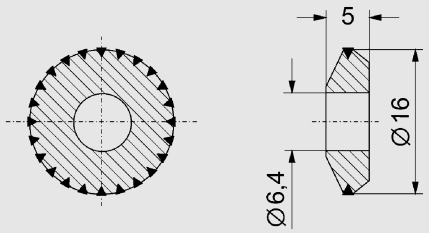
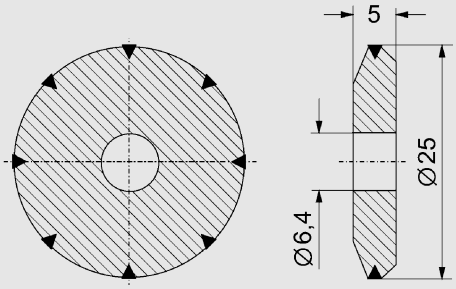
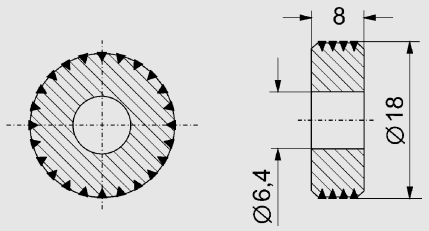


cylindrical
rigid shank

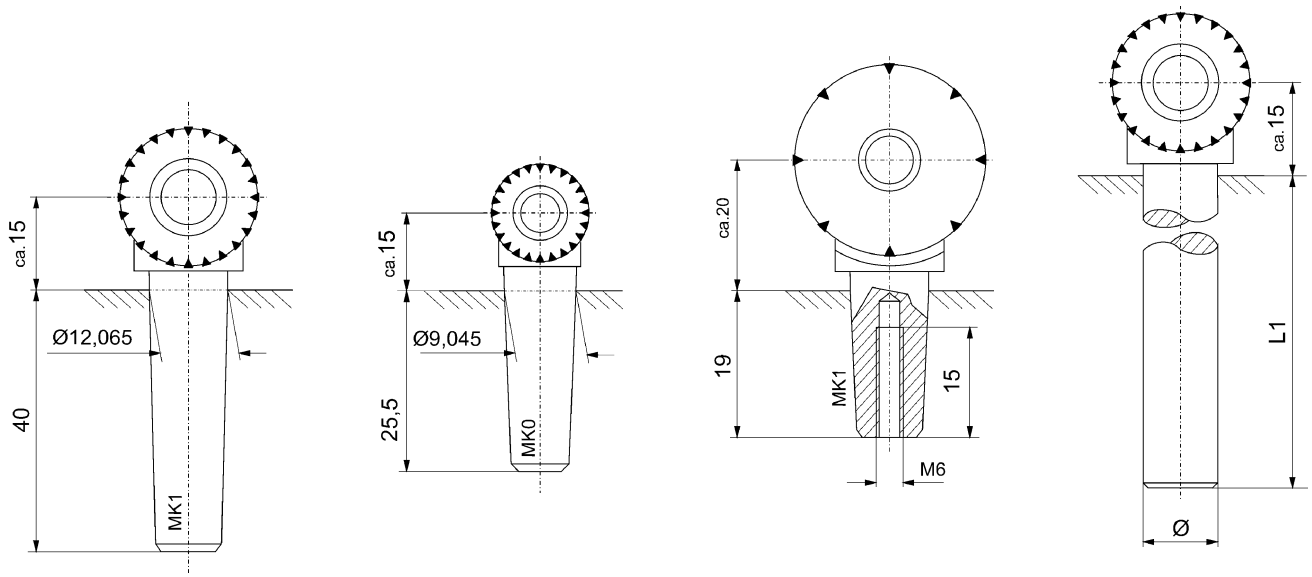


Diamond dressing wheels

- for the rapid dressing of straight grinding wheel faces
- can be used completly if, after total wear of the diamond range in contact, the dressing wheel is turned up to contact with the next diamond range, and so on until having been fully turned.
- for coarse and medium grinding-wheel grit sizes
- Typs AR100P and AR200P suited for profiling

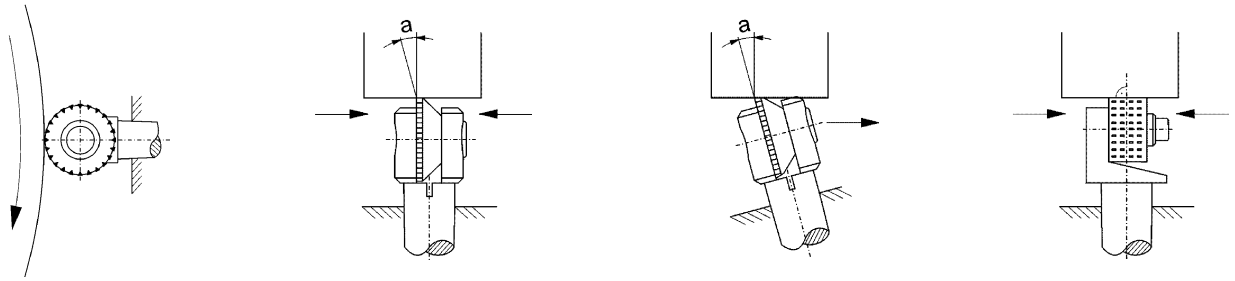
dimensions mm	Order-No.	Carat	for grinding wheels
	**AR 75**	0,75 needle diamonds	up to Ø 100 inside grinding tools for grit 60-100
	**AR 100 P** **AR 200 P**	1 8 triangle diamonds 2 12 triangle diamonds	for profiling, for grit 46-100
	**AR 200 G** **AR 200 M** **AR 200 F**	2 2 2 needle diamonds	up to Ø 500 for grit 36-54 for grit 60-80 for grit 80-300
Specifications for ordering: Order-No. and possibly holder e. g. AR 500 M-MK1			

Shank examples for AR dressing wheels



When placing your order, please indicate the dimensions L_1 and Ø.
Other shaft designs are possible - please let us have your specifications resp. drawing.

Operating position of the AR dressing wheels



Guidelines for use of AR dressing wheels

for AR75 - AR200P:	Dressing infeed:	0,01 - 0,05 mm
	Lateral dressing advance:	0,3 - 1,0 mm / rotation
for AR200G - AR500F:	Dressing infeed:	0,01 - 0,03 mm
	Lateral dressing advance:	0,05 - 0,5 mm / rotation

The effective roughing depth of the grinding wheel surface is influenced by varying the lateral dressing advance.

The AR dressing wheels should be clamped vibration-free and as short as possible.

Good coolant supply during dressing will result in considerable increase of AR dressing wheels lifetime. Brief dry dressing is possible to a limited extent.

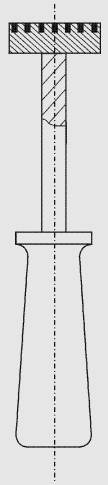
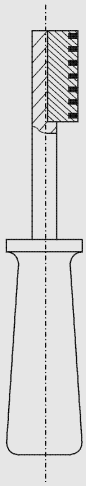
Dressing is carried out at normal grinding wheel speed

Manual diamond dresser

- robust designs for rapidly dressing or cleaning grinding wheels on machines without any trueing devices, for instance wheel stands, etc.
- types HT 30 and HT 40 particulary for dressing grinding wheels on optical profile grinding machines

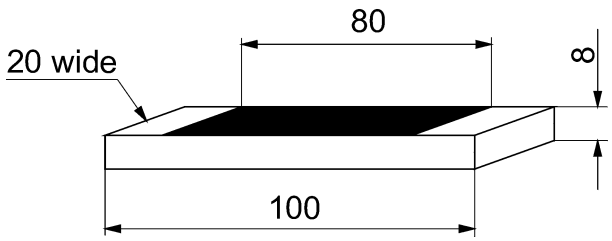
Manual diamond lapping tool

- for the fine and extremely fine dressing of diamond-, CBN and ceramic grinding wheels (e.g. on optical profile grinding machines)

Order-No.		Order-No.		Order-No.	
HT 10	HT 20	HT 30	HT 40	HLB 346 HLB 364	HLK 315 HLK 346 HLK 364 HLK 391
				Bronze bond	Resin bond
					
Diamond layer dimensions		Diamond layer dimensions		Diamond layer dimensions	
30 x 10 mm		40 x 6 x 1,5 mm	40 x 6 x 1 mm	30 x 10 x 1 mm	30 x 10 x 2 mm
for grinding wheel grit size		for grinding wheel grit size		Diamond concentration	
36 - 80		54 - 100	120 and finer	C 100	C 50
Diamond content in carat		Diamond content in carat		Diamond grit sizes	
1,5 uncrushed diamond set in rows in 1 layer		2,5 diamond grit size D426	1,5 diamond grit size D126	D46 = HLB 346 D64 = HLB 362	D15 = HLK 315 D46 = HLK 346 D64 = HLK 364 D91 = HLK 391
shank dimensions		shank dimensions		shank dimensions	
200 mm overall lenght		Alu 6 x 6 x 150 mm overall lenght		Alu 10 x 5 x 150 mm overall lenght	
Specifications for ordering: Order-No., e.g. HT 30 or HLB 364 or HLK 315					

Other dimensions on request
Delivery ex stock

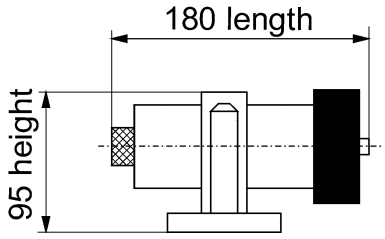
Whetplate



Diamond whetplate in electro-plated S-bond for dressing from case of resin-bonded CBN wheels on plain grinding-machines.

Design	Order-No.
D A Z L - D 301	L010

Dressing device

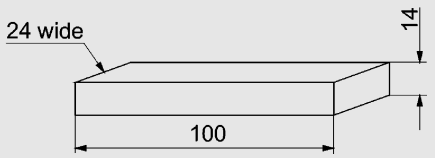
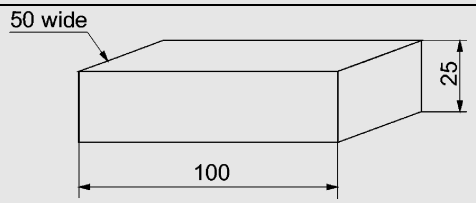
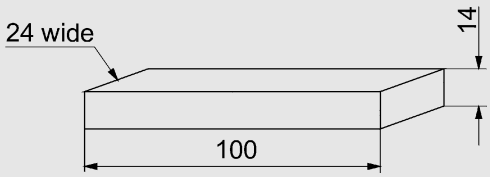


Brake dresser for diamond and CBN grinding wheel

Design	Order-No.
Device N1	**N1**
Dressing wheels for diamond and CBN wheels	
for grit D/B 91-181	S1
for grit D/B 76 and finer	S2
for minimum purchase from 10 exemplar per type	

- Dressing speed of the grinding wheel to be dressed approx. 30 m/min
- Infeed 0,02 - 0,05 mm
- at the end of the dressing operation, 20-30 dressing movements without infeed.

Whetstone

	**Whetstone No. 2 to sharpe of resin bond diamond and CBN wheels**	
	No. 2 - noble corundum - grain size 180 L 100 x W 24 x H 14 mm	**Order-No.** L007
	**Whetstone No. 5 to sharpe of resin bond diamond and CBN wheels**	
	No. 5 - noble corundum - grain size 180 L 100 x W 50 x H 25 mm	**Order-No.** L008
	**Whetstone No. 8 to sharpe of resin bond diamond and CBN wheels**	
	No. 8 - noble corundum - grain size 500 L 100 x W 24 x H 14 mm	**Order-No.** L014

Diamond pastes

- for the fast working, lapping and polishing of many hard materials, carbide, oxide ceramics, ferrite, steels, cast steel, noble metals, etc.
- with the very best synthetic diamonds, an extremely uniform grit shape, accurate grit sizes, a perfect diamond distributor
- for supreme surface qualities, whilst ensuring fast material abrasion, in the industry, in materials testing and in research
- deliverable in fracture-resistant 5, 10 or 20 gram injectors, in 4 concentrations and 3 different solubilities

deliverable diamond sizes grams	Diamond grit size in µm	Indentification colour	deliverable diamond concentration	deliverable solubilities
5 or **10** or **20**	D 0,25 D 1 D 3 D 7 D 15 D 30 D 50	silver yellow green red blue brown black	**H** (highest conc.) **S** (strong conc.) **N** (normal conc.) **E** (simple conc.)	**A** (alcohol-/ water soluble) **O** (oil soluble) **U** (universally soluble)
Example for ordering: 1 x 5 gr - D 7 - S - A				

Information on the diamond concentration:

With the diamond concentrations H and S the diamond content increases along with the grit size, because the number of engaging cutting edges decrease as the grit size increases.

Use:
H and S for finish-working surfaces of measurement and points, for materials with structural components of different hardness (hard metal)

With the diamond concentrations N and E the diamond content remains constant, as these pastes are primarily used in the field of production

Use:
N for large surfaces, in the tool and mould construction as well as for machining rolls consisting of chilled iron, hard metal and steel E for machining mass-produced parts, in repair jobs and when there is a frequent exchange of pastes

Diamond spray

is supplied by us in 165 ml spray cans. In order to meet the requirements in materials testing and in the construction of tools two different designs are available.

Typ A:	alcohol water soluble main use: materials testing	deliverable grit sizes: 0,25 / 1 / 3 / 6 / 9 / 12 / 15 µm
Typ O:	oil and alcohol soluble main use: tool construction	
Example for odering: 1 x 0,25 µm - A-Spray		

Diamond pastes in plastic injectors

Concentration	Diamond grit size in µm	content in grams
H (highest)	0,25 1 3 7 15 30 50	5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20
S (strong)	0,25 1 3 7 15 30 50	5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20
N (normal)	0,25 1 3 7 15 30 50	5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20
E (simple)	0,25 1 3 7 15 30 50	5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20 5 • 10 • 20

Diamond spray - Typ A / O

Diamond grit size
0,25 µm
1 µm
3 µm
6 µm
9 µm
12 µm
15 µm

Further catalogues

Diamond and CBN tools

- K-0001/200302 (D)
- K-0002/200302 (GB)

Diamond dressing tools

- K-0003/200302 (D)
- K-0004/200302 (GB)

Diamond and CBN grinding points and internal grinding wheels

- K-0005/200302 (D)
- K-0006/200302 (GB)

Diamond tools for the optical industry

- K-0007/200302 (D)
- K-0008/200302 (GB)

Diamond and CBN grinding tools of electro-plated bond

- K-0010/200302 (D)
- K-0016/200302 (GB)

Diamond and CBN wheels for the woodworking and plastics processing industries

- K-0012/200302 (D)
- K-0017/200302 (GB)

Diamond- and CBN- CNC and profile rolls

- K-0013/200302 (D)
- K-0018/200302 (GB)

- Catalogues in other languages on request

DR. WILH. MÜLLER
DIAMANTMETALL

Products

Diamond wheels
Diamond grinding points
CBN wheels
CBN grinding points
Diamond files
Diamond hollow drills
Manual diamond dresser
Diamond pastes
Diamond grit
Diamond dressing rolls
CNC dressing rolls
Diamond dressing
Diamond dressing plates
Diamond centering disk
Diamond cutter
Diamond pellets

Dr. Wilh. Müller DIAMANTMETALL
Inh. Gerd Müller KG

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eMail: info@muedia.de • Internet: www.muedia.de

K-0004/200302

Our quality is your success!