



GLOBE MACHINE

CUSTOMER SUPPORT SERVICES

CHAIN REBUILD PROGRAM

Globe Machine Manufacturing Company has been supplying industry leading equipment in the wood products panel and material handling businesses for over 80 years. Year after year, we have worked with our customers to meet their challenges to remain the industry leader in equipment, parts and services.

One service we continue to offer our customers is the Chain Rebuild Program (see insert at right). If you own and operate a Globe precision block chain saw, you know the high quality and precision cut you can get when your machine is properly tuned and maintained. Our computerized block chain manufacturing process ensures top quality components are used to make the industry best, Globe chain. We manufacture our own chain, because we can't trust the performance of our equipment to just anyone. Quality control of each component is managed at each step of the manufacturing process. The result, a matched set of quality precision Globe chains controlling your panel through the saw.

Globe will work together with your mill maintenance teams to provide the best opportunity for regular interval change out and maintenance of the saw. Consistent monitoring of the equipment will improve the quality

and consistency of the cut in your panel. Since you have spent a significant amount of capital and time on your panel up to the saws, it makes good sense to have the saw make a precision, quality cut. This goal is synonymous with keeping production and down time costs to a minimum.



Many panel manufacturers in the industry today push their block chain assemblies past rebuildable limits. This excessive wear can cause premature damage to the head shaft, pulling the skids out of square, excessive wear on chain ways and sprockets. These factors can reduce the serviceable life of the saw components and could be limited by the simple preventative maintenance of the chain, chain assemblies and related parts.

For additional information, contact Customer Support Services at 253.383.2584 or by email at customersupport@globemachine.com

CHAIN REBUILD PROGRAM

Indications of Wear

- Cut quality and squareness challenges
- Visual wear on chain and assemblies
- Vibration
- Slop in chain way

Chain Rebuild Process

At the first indication of wear in the chain or increased frequency of cut quality or squareness challenges, the chain should be replaced with a new (or rebuilt) set of Globe precision block chains.

The worn chain is sent to Globe Machine for a factory rebuild to "like new" chain specifications.

The precision rebuilt chains are sent back to the customer to be kept on their shelf to be available for the next change-out or in case of emergency.

The rebuilt chain can save up to 40% the cost of new chain, and a properly maintained chain can support from 3 to 5 rebuilds.

Contact Globe to discuss if the Chain Rebuild Program is right for you.

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Globe Machine Manufacturing Company

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